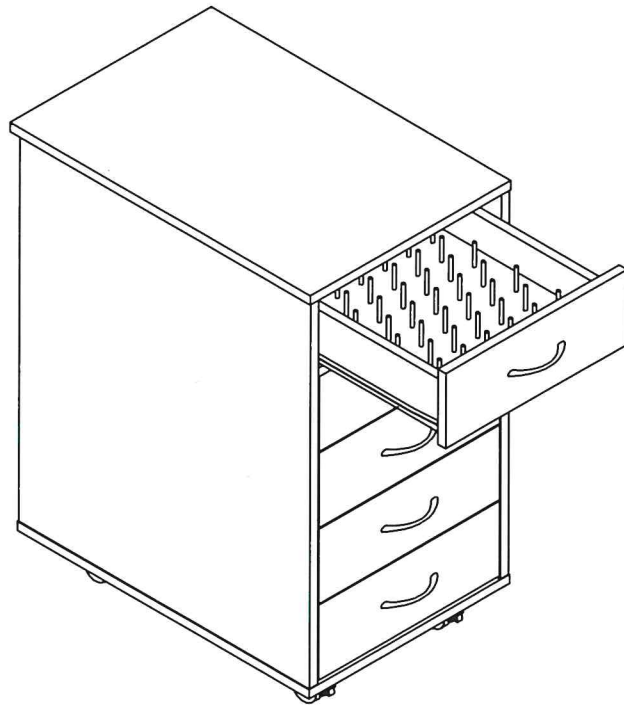
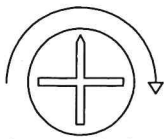


# ASSEMBLY INSTRUCTIONS

ITEM No.:Horn Modular 5 Drawers  
with threads Cabinet



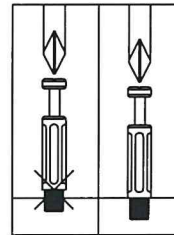


Turn clockwise to lock cam with bolt.

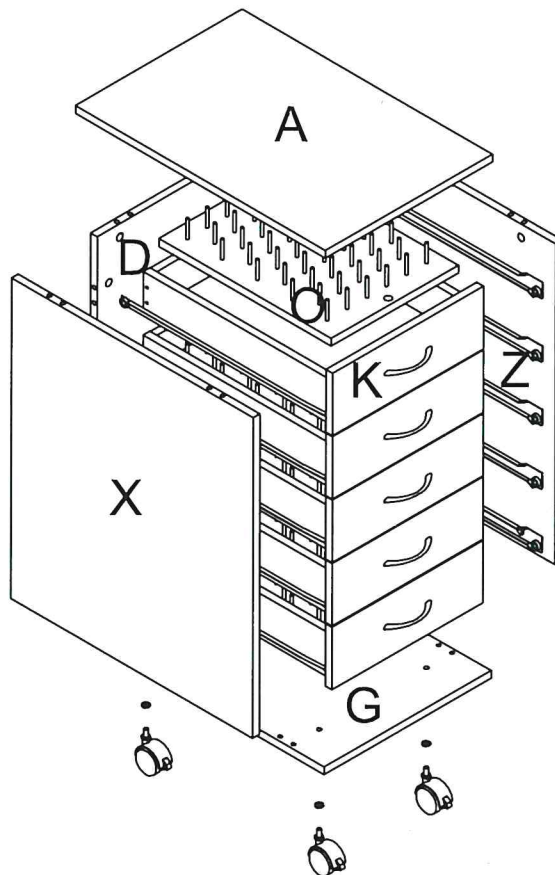


The arrow direction=front

Incorrect Correct



Screw cam bolts all the way in.



## PARTS LIST

ITEM	DESCRIPTION	QTY.
A	Top panel	1
G	Bottom panel	1
D	Back panel	1
X	Left side panel	1
Z	Right side panel	1
K	Panel	5
K1	Panel	5
K2	Panel	5
K3	Panel	5
O	Panel	5

# PARTS LIST

ITEM	DESCRIPTION	QTY.	ITEM	DESCRIPTION	QTY.
(c1)	6*35 Cam Bolt	16	(S2)	3.5*35 Screw	20
(d1)	8*30 Dowel pin	16	(h)	handle	5
(c2)	(5/8") Cam Cover	16	(b2)	Fix Bolt	10
(t1)	Castor	4	(b4)	Washer	4
(r3)	14mm Spanner	1			



(c1) 6\*35 Cam Bolt-36



(d1) 8\*30 Dowel Pin-36



(c2) (5/8") Cam Cover-16



(t1) Castor-4



(r3) 14mm Spanner-1



(S2) 3.5\*35 Screw-20



(h) Handle-5



(b2) 4\*20 Fix Bolt-10



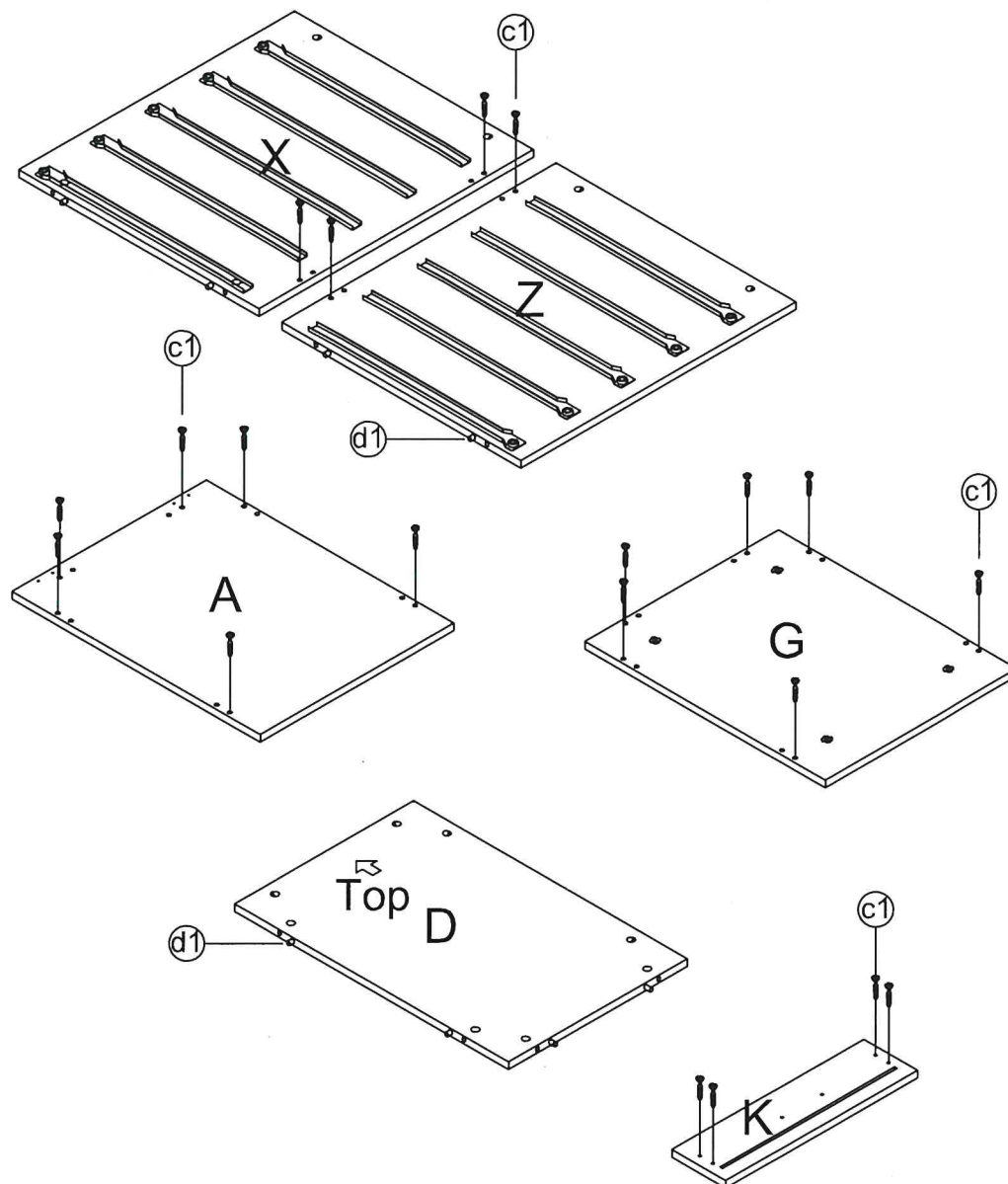
(b4) Washer-4

Pre-installed parts



(c5) Cam

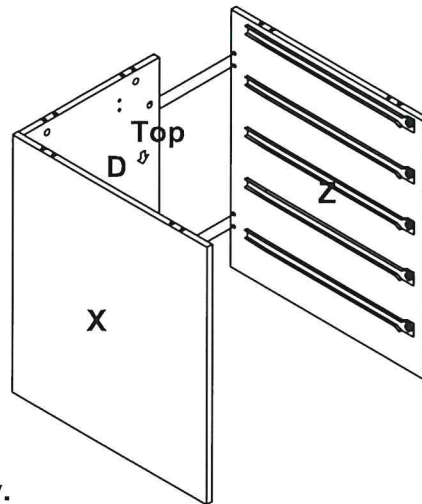
## STEP 1



### Preparing panel G,X,Z,A and D.

- 1、 Insert cams bolts (c1) into panels A,G,X,K and Z as illustrated above.
- 2、 Insert dowel pins (d1) to panels X,Z and D as illustrated above.

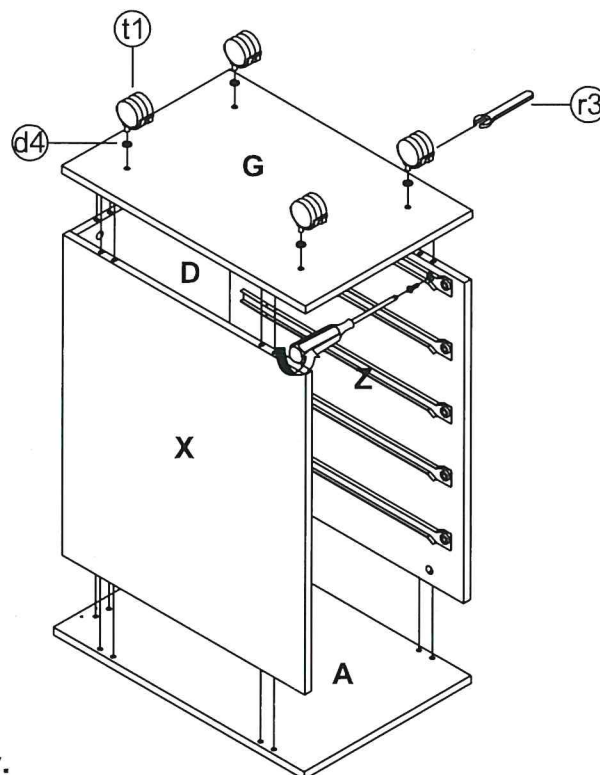
## STEP 2



### Panel D,X, and Z assembly.

1. Insert cam bolts (c1) on panel X and Z into cams on panels D and tighten in a clockwise direction as illustrated above.

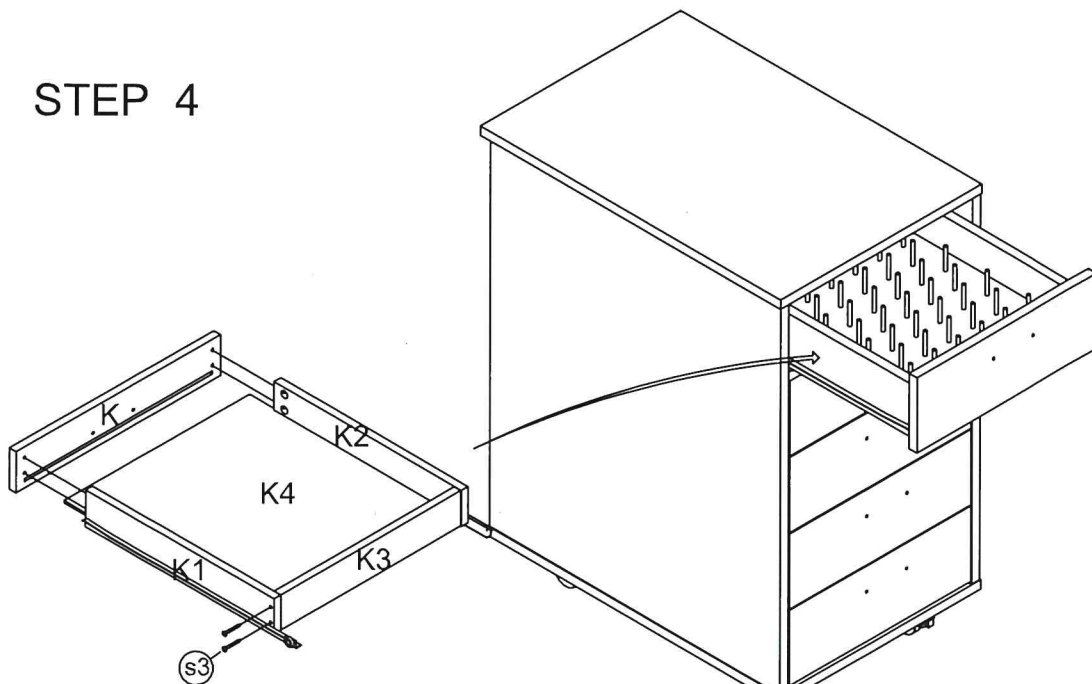
## STEP 3



### Panel A and D assembly.

1. On panels Z and X uninstall the runners next to panel G, to expose the cams as illustrated above.
2. Insert cam bolts (c1) on panel A and G into cams on panels X,Z and D and tighten in a clockwise direction as illustrated above. Re-install runners next to panel G.
3. Fix Castor (t1) and plastic washer (d4) to panels G as illustrated above.

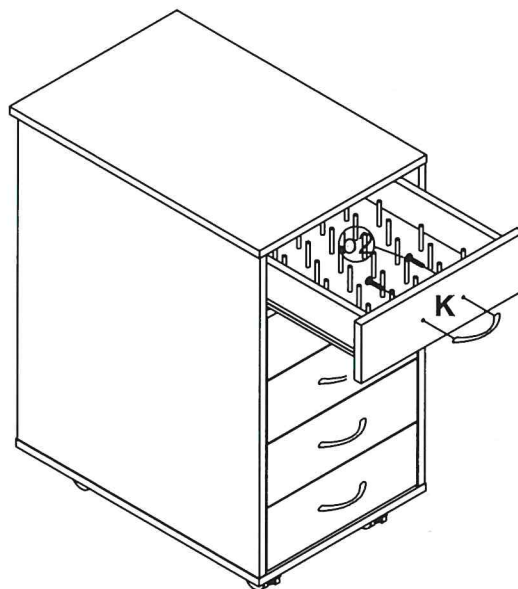
## STEP 4



### Drawers assembly.

1. Slide bottom K4 into K, K1, K2 and K3 grooves as illustrated.
2. Connect drawer panels K1, K2 and K3 with screws s3 as illustrated above.
3. Insert cam bolts c1 on panel K into cams on panels K1 and K2 and tighten in a clockwise direction as illustrated above.

## STEP 5



### Drawers assembly.

1. Align drawer front with screws b2

When fitting fronts K use the side panels and drawers of the cabinet to align evenly on the horizontal and vertical position.

You have now successfully completed the assembly on item:

## ITEM No.:Horn Modular 5 Drawers with threads Cabinet

