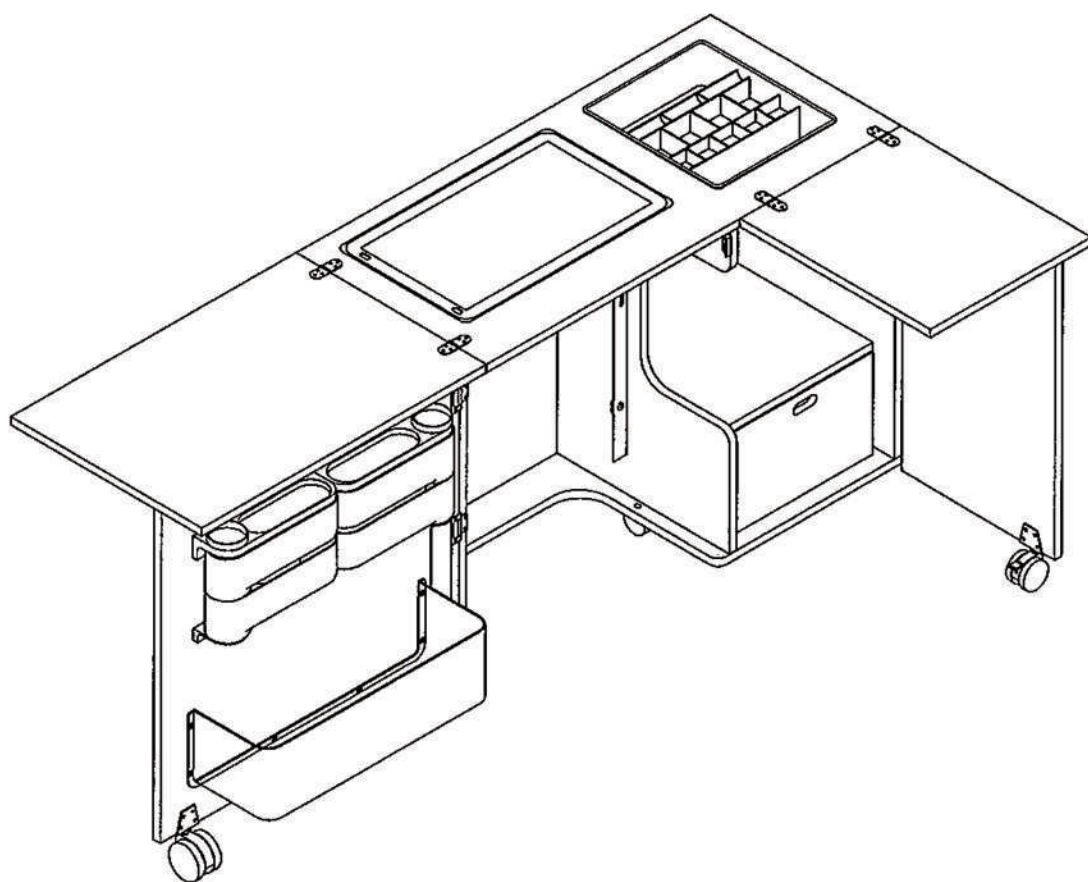


# MONARCH MKIII

## ASSEMBLY INSTRUCTIONS



**Scan the QR code below for follow-along video instructions on assembling your Monarch MKIII. Ideally, use the manual alongside the video instructions.**



**A power drill / screwdriver is recommended for assembling this product, allowing for an easier and faster build.**




















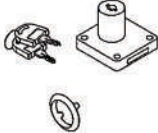

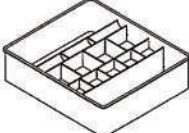





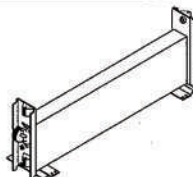


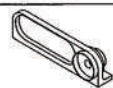
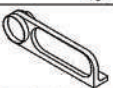
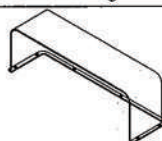
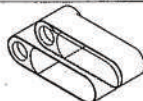
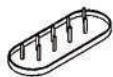





## **ELECTRIC LIFT OPTION**

**If you have chosen for the electric lift upgrade.  
When installing the lift, you need to follow  
the electric lift guide. This will be extra  
documentation packed inside the lifter box.**

**Please refrain from testing the electric lift  
prior to completing assembly.**

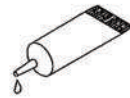
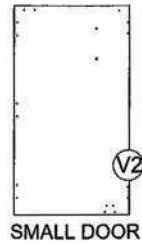
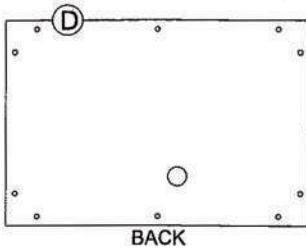
# Monarch MKIII Assembly Instructions

COMPONENTS	DESCRIPTION	QTY
c1	 Cam Bolt 30mm	31
c3	 Cam Ø15mm	27
c4	 Cam Ø15 x10mm	4
c2	 Cover	31
d1	 Dowel Ø8 x 30mm	28
s1	 Screw Ø4x14mm C/S	28
s2	 Screw Ø3x14mm C/S	24
s3	 Screw Ø3.5x20mm C/S	8
s4	 Screw Ø4 x 25mm C/S	10
s5	 Screw Ø3.5 x 30mm	4
s6	 Screw Ø4 x 45mm	4
g1	 Castor Washer	5
t2	 Castor Ø50	5
t1	 Castor Ø50 Lockable	2
r3	 Castor Spanner	1
d2	 Handle Screw	4
h1	 Bow Handle	2
h2	 Flush Hinge (52mm)	6
L2	 Lock Striker	1
L1	 Lock & Key & Escutcheon	1
	 Glue Bottle	2
	 Drawer Tray & Tray Cover	1 Set

ACCESSORY BOX	DESCRIPTION	QTY
	Insert Holder	1
	Lifter Rail (Right)	1
	Lifter Rail (Left)	1
	Lifter (612mm)	1
	Door Plate	2
	Swivel Tray Bracket	2
	Door Shelf (Left)	1
	Door Shelf (Right)	1
	Large Bucket	1
	Swivel Tray (Ass.)	2
	Cotton Reel Insert	2
	Equalizer	2
	Drawer Handle	1
	Stay Arm (Short)	1
	Stay Arm Bracket	1
	Ramp	2

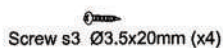
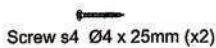
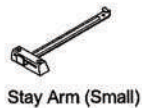
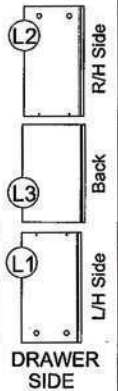
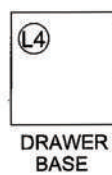
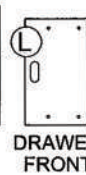
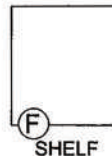
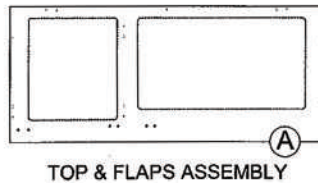
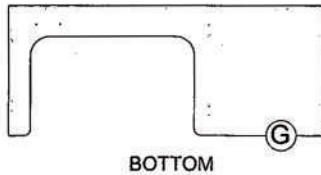
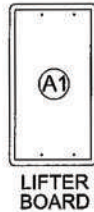
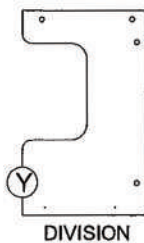
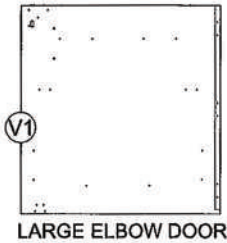
## Monarch MKIII panels and their descriptions

Note: Hole positions helps with panel orientation.



Before assembling place 2 to 3 drops of glue in each dowel hole.

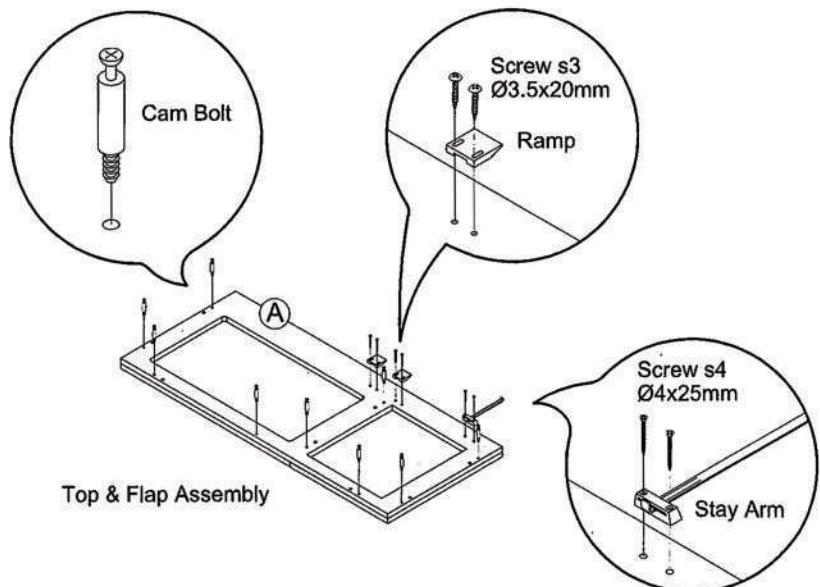
**Do Not** place glue in Cam or Cam Bolt holes.



### Assembly Steps

1. Screw the Cam Bolts into the smaller holes in the Top panel as shown.
2. Fix the Ramps to the Top using Screw s3 Ø3.5x20mm  
**Note:** Check orientation
3. Fix the Stay Arm to the Top using Screw s4 Ø4x25mm

## 1. Top & Flap Pre-Assembly





## 2. Bottom Pre-Assembly



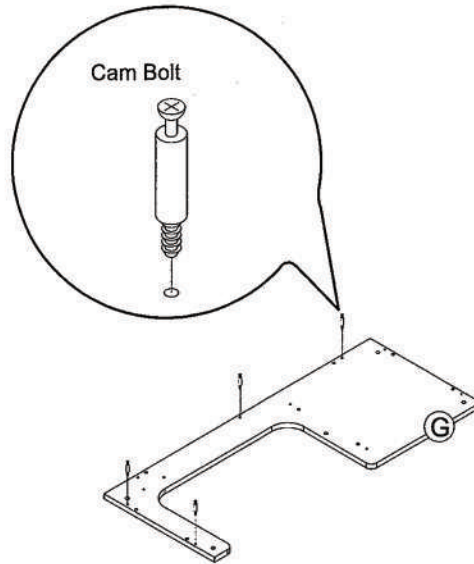
Cam Bolt (x5)



Screw s1 Ø4x14mm (x2)

### Assembly Steps

1. Screw Cam Bolts into the Bottom as shown.



## 3. L/H End Pre-Assembly



Dowel Ø8x30mm (x4)



Cam Ø15mm (x4)



L/H Lifter Rail



Screw s1 Ø4x14mm (x3)



Cam Bolt (x2)

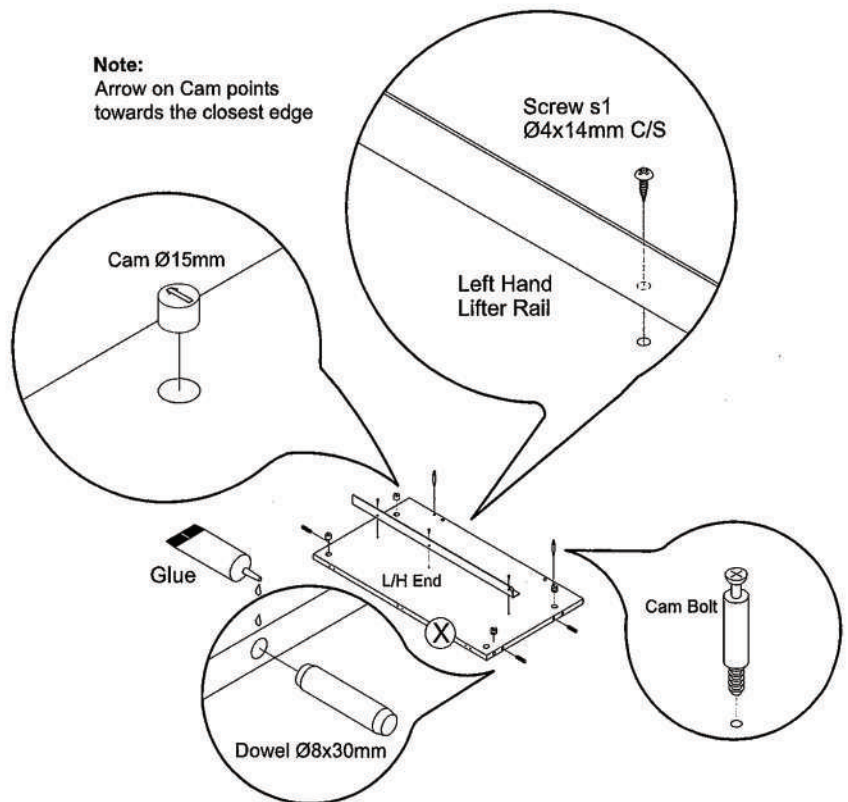
### Assembly Steps

1. Insert Dowels using 2 to 3 drops of Glue in each Dowel hole in the End.
2. Press fit Cams into the End. Ensure the arrow on the Cam points to the nearest edge.
3. Screw L/H Lifter Rail onto the End using Screw s1 Ø4x14mm C/S
4. Screw Cam Bolts into the L/H End as shown.

### Note:

Lifter Rail will be level with the panel edge.

**Note:**  
Arrow on Cam points  
towards the closest edge



#### 4. Division Pre-Assembly

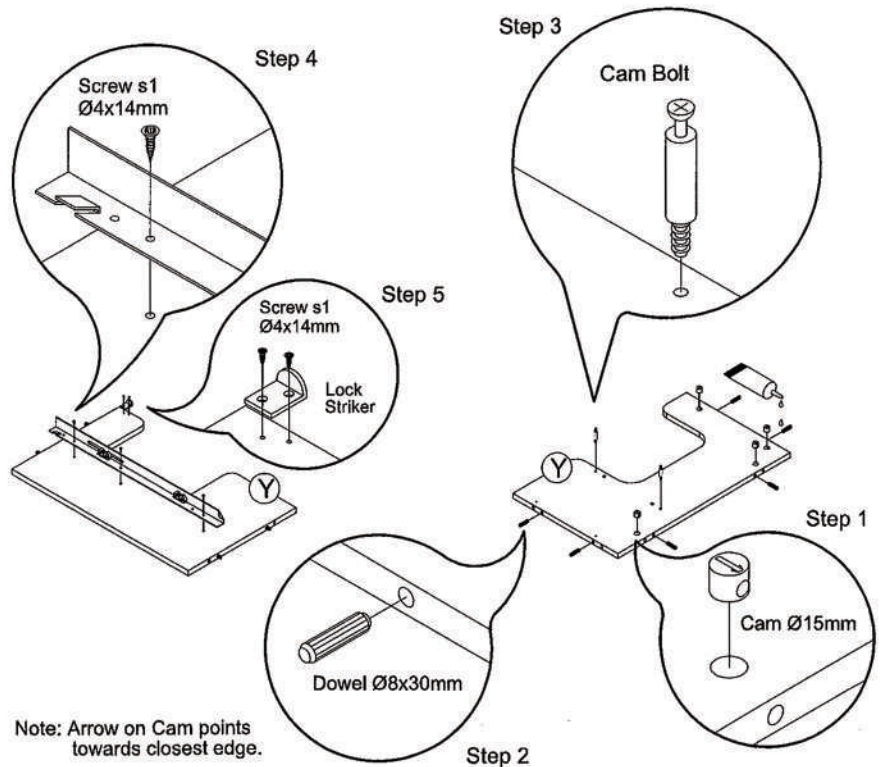


##### Assembly Steps

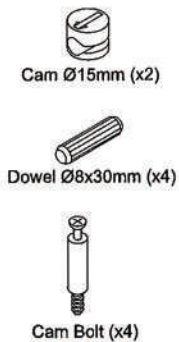
1. Press fit Cams into the Division. Ensure the arrow on the Cam points to the closest edge.
2. Place 2 to 3 drops of glue in the dowel holes in the Division then tap Dowels into place.
3. Screw Cam Bolts into the Division as shown.
4. Screw on R/H Lifter Rail using Screw s1 Ø4x14mm C/S
5. Screw on Lock Striker using Screw s1 Ø4x14mm C/S

##### Note:

Rail will be level with panel edge

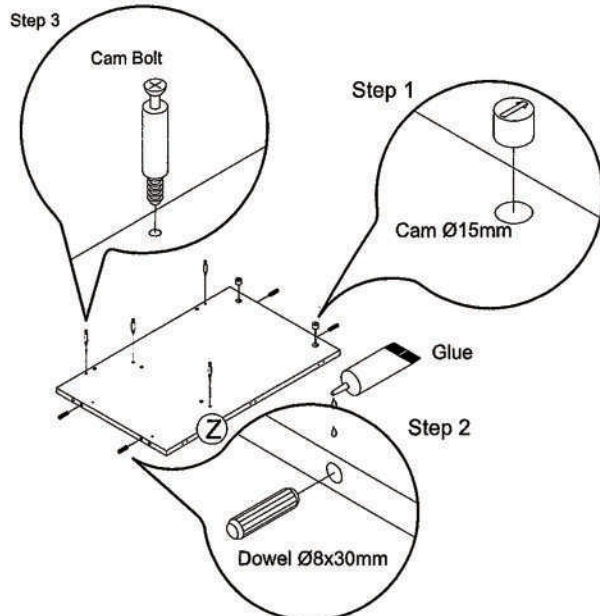


#### 5. R/H End Pre-Assembly



##### Assembly Steps

1. Press fit Cams in the R/H End. Ensure the arrow on the Cams points to the nearest edge.
2. Place 2 to 3 drops of Glue in the dowel holes and insert the Dowels.
3. Screw Cam Bolts into the R/H End as shown.



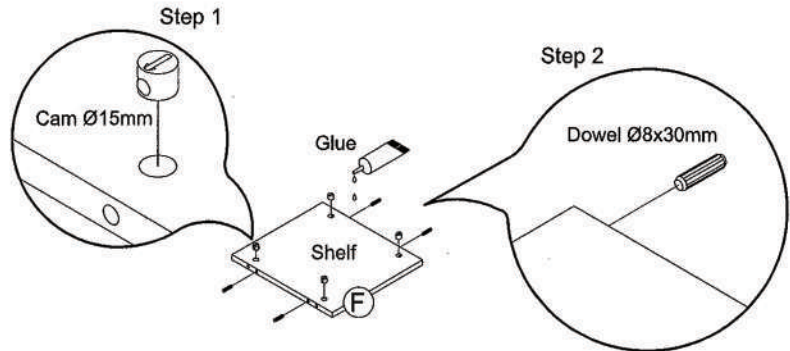
## 6. Shelf Pre-assembly

  
Dowel Ø8x30mm (x4)

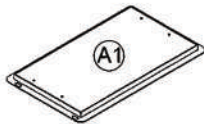
  
Cam Ø15mm (x4)

### Assembly Steps

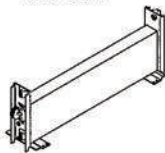
1. Press fit Cams into the Shelf.  
Ensure the arrow on the Cam points to the closest edge.
2. Place 2 to 3 drops of Glue into the dowel holes in the Shelf then tap the Dowels in.



## 7. Lifter / Lifter Board Pre-assembly



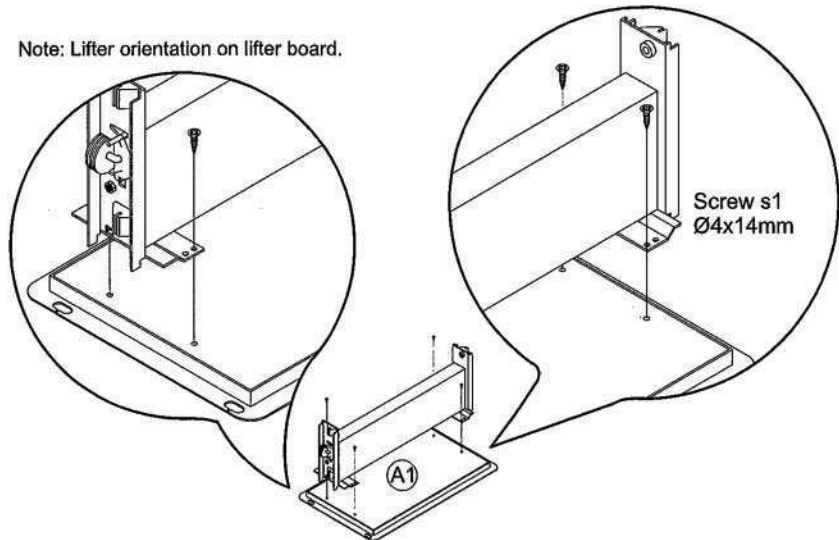
Lifter Board



Lifter

  
Screw s1 Ø4x14mm C/S (x4)

Note: Lifter orientation on lifter board.

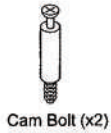


### Assembly Steps

1. Locate the Lifter on the Lifter Board and secure using Screw s1 Ø4x14mm C/S

**Note:** Make sure the Lifter and Lifter Board are orientation as shown





#### Assembly Steps

1. Press fit Cams into the Back. Ensure the arrow on the Cam points to the nearest edge.
2. Place 2 to 3 drops of glue in the dowel holes in the Back then tap Dowels into place.
3. Screw Cam Bolts into Back as shown

### 8. Back Pre-Assembly

STEP 3.

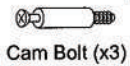
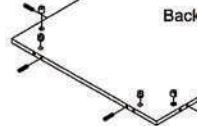
Cam Bolt (x2)

STEP 1.

Cam

STEP 2.

Dowels (x8)



### 9. Door Pre-Assembly

Step 1

Cam Ø15mm

Step 3

Cam Bolt

Step 2

Dowel Ø8x30

Step 4

Door

V1

Door

V1

A. Insert Cam Bolt

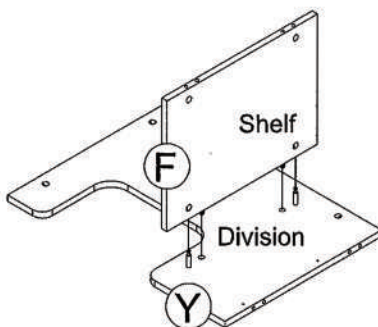
B. A half turn clockwise to tighten

#### Assembly Steps

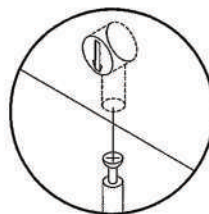
1. Press fit Cams into the Stud. Ensure the arrow on the Cam points to the nearest edge.
2. Place 2 to 3 drops of Glue in dowel holes in the Stud then tap Dowels into place.
3. Screw Cam Bolts into the smaller holes as shown.
4. Place 2 to 3 drops of Glue into the dowel holes in the Door. Locate the Cam holes in the Stud over the Cam Bolts in the Door and insert. Secure by turning the Cam a half turn clockwise.

## 10a. Cabinet Assembly

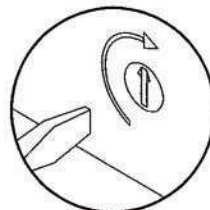
### STEP 1.



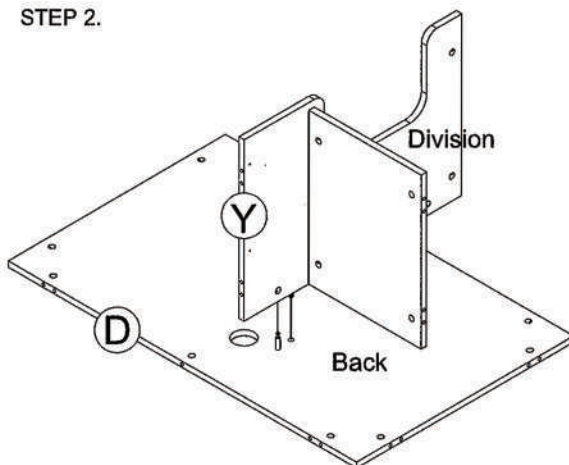
### A. Insert Cam Bolt



### B. Half turn Clockwise to Tighten.



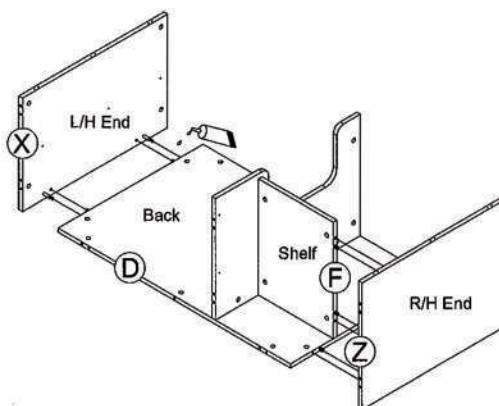
### STEP 2.



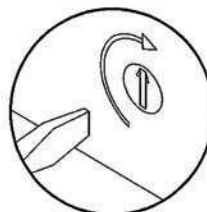
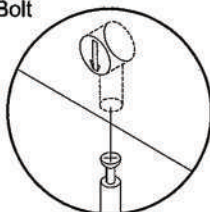
#### Assembly Steps

1. Place 2 to 3 drops of glue into dowel holes in the Division Insert Shelf.
2. Place 2 to 3 drops of Glue in the dowel holes in the Back. Insert Division onto Back Cam Bolts and tighten.

## 10b. Cabinet Assembly



### A. Insert Cam Bolt

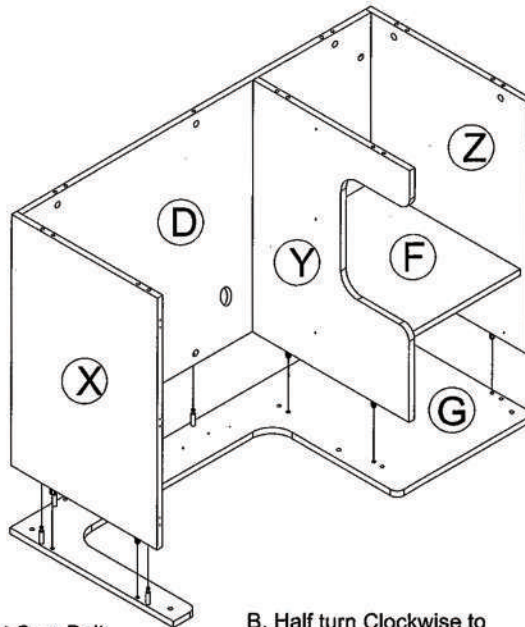


### B. Half turn Clockwise to Tighten.

#### Assembly Steps

1. Place 2 to 3 drops of Glue in the dowel holes in the R/H End & L/H End. Insert Back onto L/H End Cam Bolts and tighten. Insert Back & Shelf onto R/H End Cam Bolts and tighten.

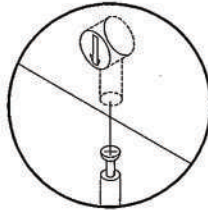
### 10c. Cabinet Assembly



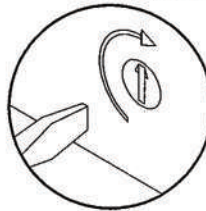
#### Assembly Steps

1. Place 2 to 3 drops of glue in the dowel hole in the Bottom. Insert R/H End & Division onto Bottom. Fit Back & L/H End onto Bottom Cam Bolts and secure by turning Cams a half-turn clockwise.

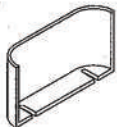
#### A. Insert Cam Bolt



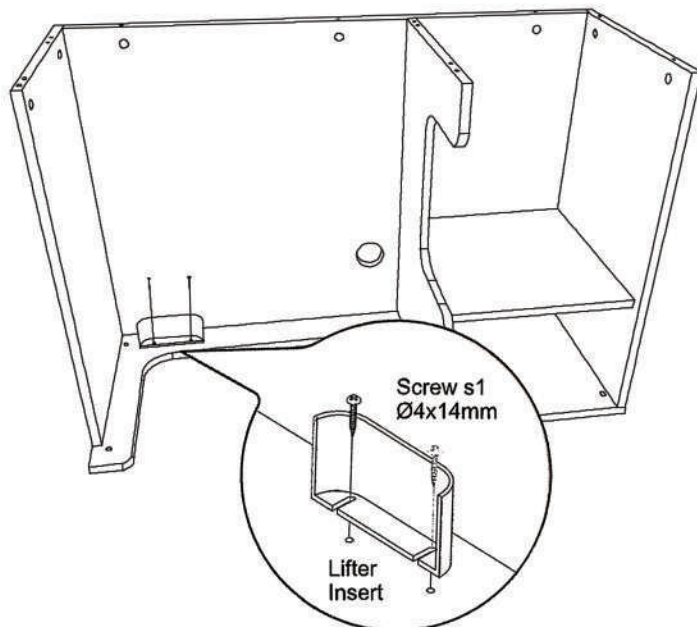
#### B. Half turn Clockwise to Tighten.



### 10d. Cabinet Assembly

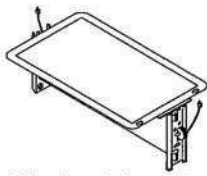


Insert Holder



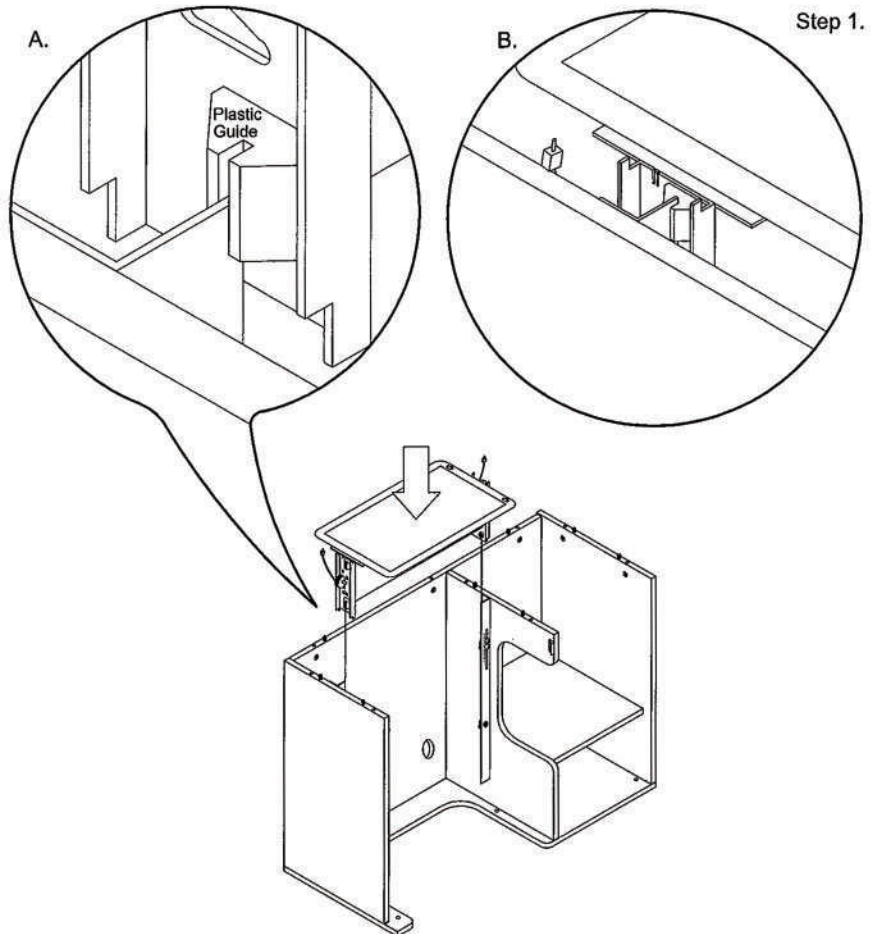
1. Locate and fix the Insert Holder to the Bottom using Screw s1 Ø4x14mm C/S





Lifter Board Assembly

## 11. Lifter & Cabinet Assembly



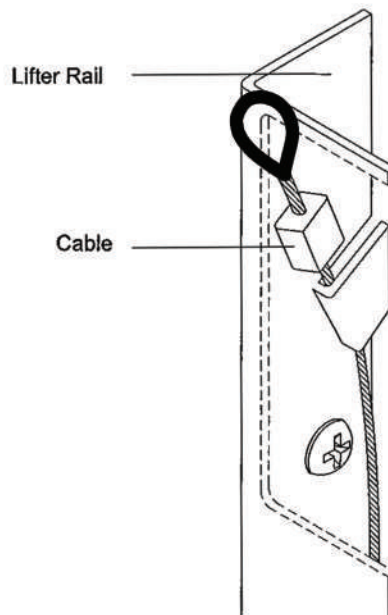
### Assembly Steps

1. Position Lifter guides over Rails and gently slide the Lifter into position.

### Note:

Ensure all 4 plastic guides (2 on each side are positioned correctly.

## 12. Lifter Cable Attachment



### IMPORTANT DO NOT USE LOOP

9. Slide wire into hook on side rail, just underneath loop. The loops are simply a pulling mechanism, they are not to be hooked onto the side rails.

### Assembly Steps

1. Loop Cable through Metal Tab on Lifter Rails and secure.
2. Push Lifter down and click into first stop position.

### Note:

When the Lifter is clicked into this first stop position a small block of timber will disengage from the rear of the Lifter.

Discard block



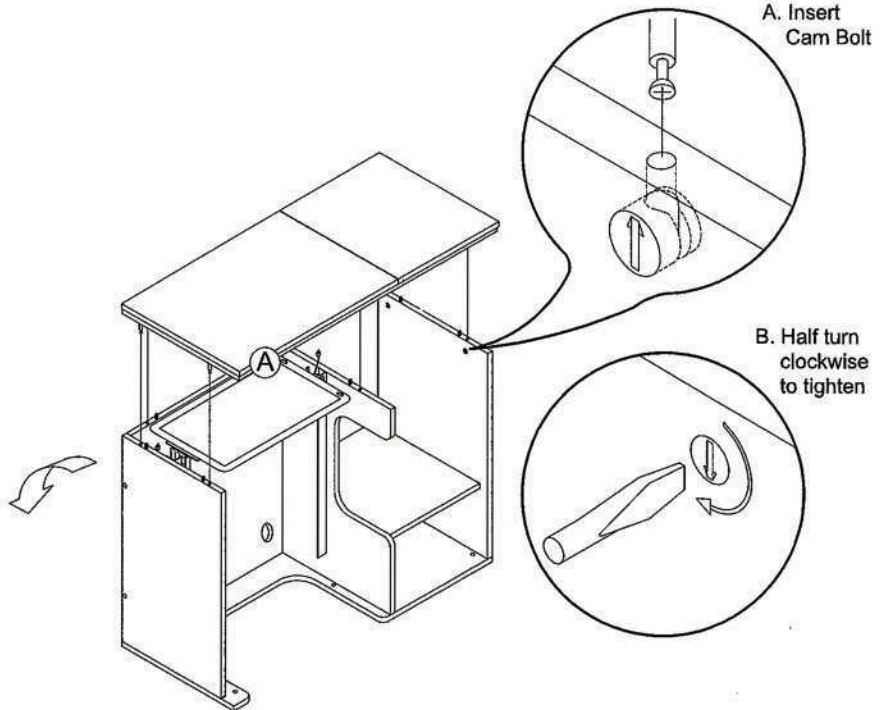
### 13. Top & Cabinet Assembly

#### Assembly Steps

1. Place 2 to 3 drops of Glue in the Dowel holes in the Top & Flap assembly.
2. Position the Cam Bolts in the Top Panel over the Cam holes in the Ends & Division and insert. Secure by turning the Cams a half turn clockwise.
3. Rotate Cabinet onto its Back and then Top carefully.

#### Note:

It will require 2 people to lift and rotate cabinet onto its top



### 14. Castor Attachment

Screw s6 Ø4x45mm (x4)

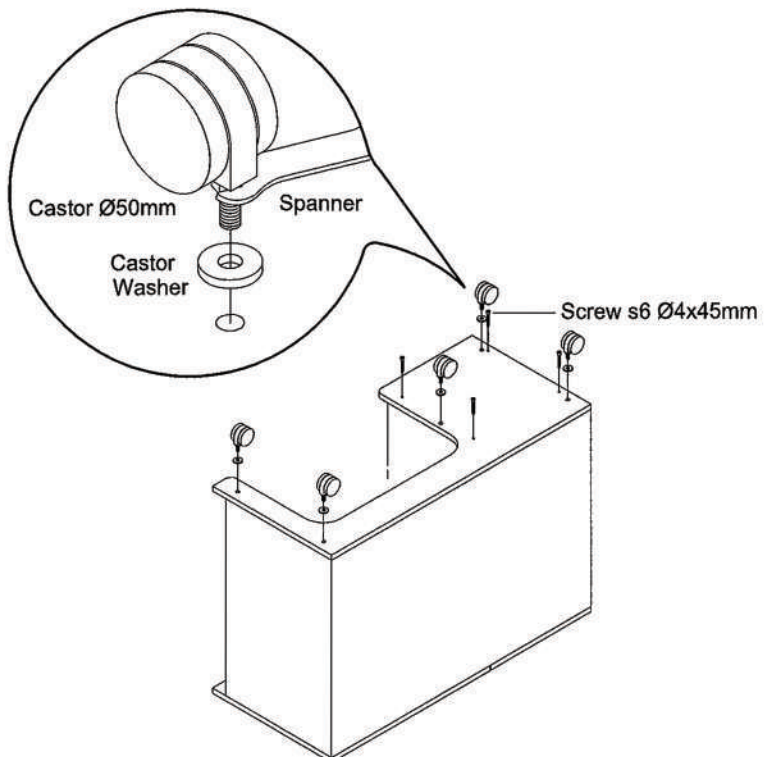
Castor Ø50mm (x5)

Washer (x5)

Spanner

#### Assembly Steps

1. Secure the Bottom and Division & R/H End together using Screw s6 Ø4x45mm C/S
2. Press Cover Caps into the Screws
3. Place Castor Washer over Castor thread and screw into Bottom and secure using the Spanner.

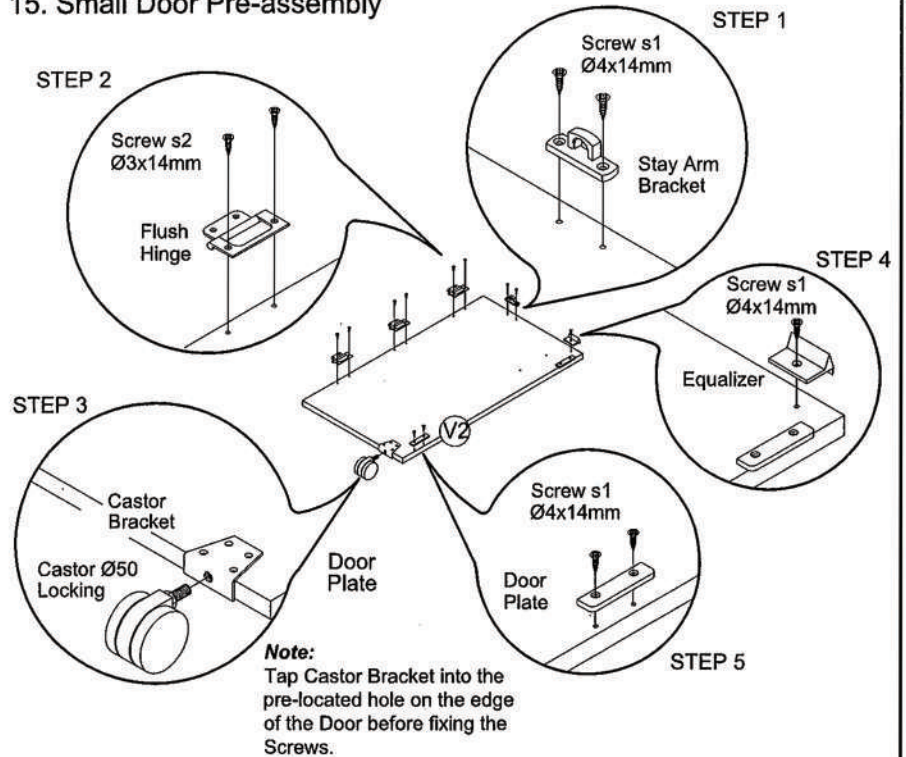


## 15. Small Door Pre-assembly








-  Stay Arm Bracket
-  Flush Hinge 52mm (x3)
-  Door Plate (x2)
-  Castor Ø50mm Locking
-  Screw s1 Ø4x14mm (x7)
-  Screw s2 Ø3x14mm (x6)

### Assembly Steps

1. Screw on Stay Arm Bracket using Screw s1 Ø4 x 14mm
2. Screw on Flush Hinge using Screw s2 Ø3 x 14mm C/S
3. Screw on Castor (Lockable)
4. Screw on Equalizer using Screw s1 Ø4 x 14mm C/S
5. Screw on Door Plates using Screw s1 Ø4 x 14mm C/S

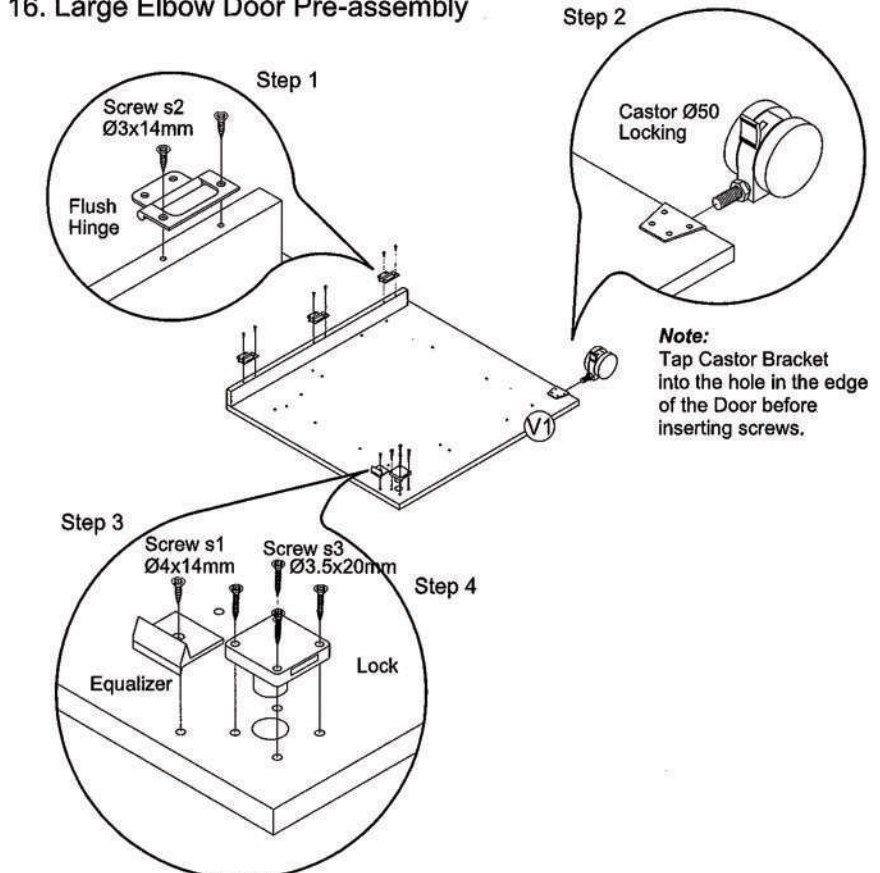


## 16. Large Elbow Door Pre-assembly

-  Castor Ø50mm (Locking)
-  Flush Hinge (x3)
-  Equalizer
-  Lock
-  Screw s1 Ø4x14mm (x1)
-  Screw s2 Ø3x14mm (x6)
-  Screw s3 Ø3.5 x 20mm (x4)

### Assembly Steps

1. Screw on Flush Hinge using Screw s2 Ø3x14mm C/S
2. Screw on Castor Ø50mm
3. Screw on Equalizer using Screw s1 Ø4x14mm C/S
4. Screw on Lock using Screw s3 Ø3.5x20mm C/S



## 17. Door Shelf Assembly



Door Tray (Left)



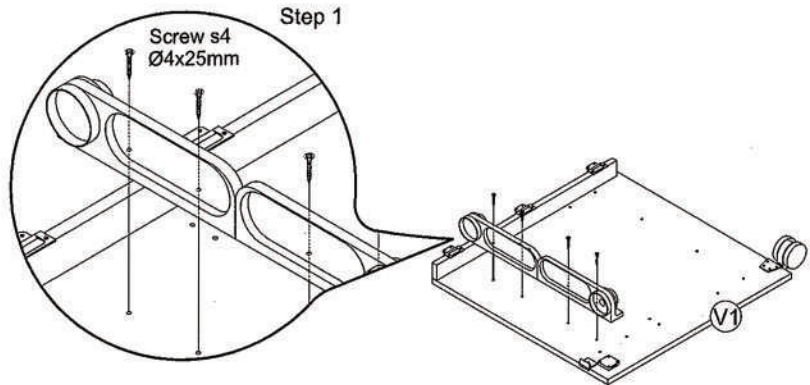
Door Tray (Right)



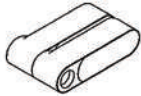
Screw s4 Ø4 x 25mm (x4)

### Assembly Steps

1. Screw on Left Hand & Right Hand Door Shelves using Screw s4 Ø4 x 25mm.



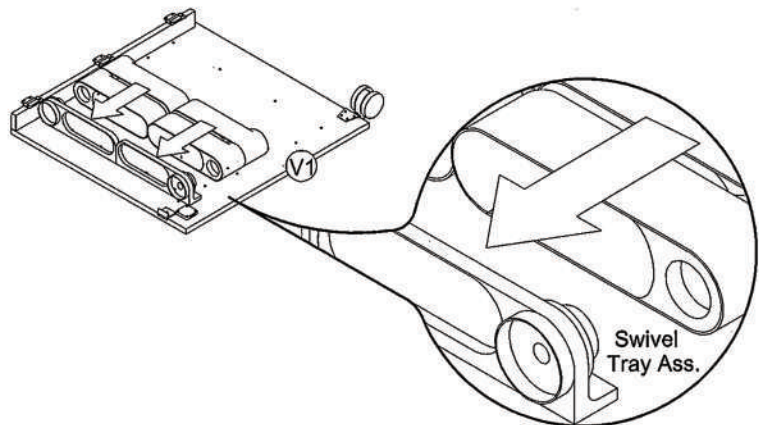
## 18. Swivel Tray Assembly



Swivel Tray Assembly (x2)

### Assembly Steps

1. Insert Swivel Tray assembly into the Left Hand and Right Hand Door Shelves



## 19. Swivel Bracket Assembly



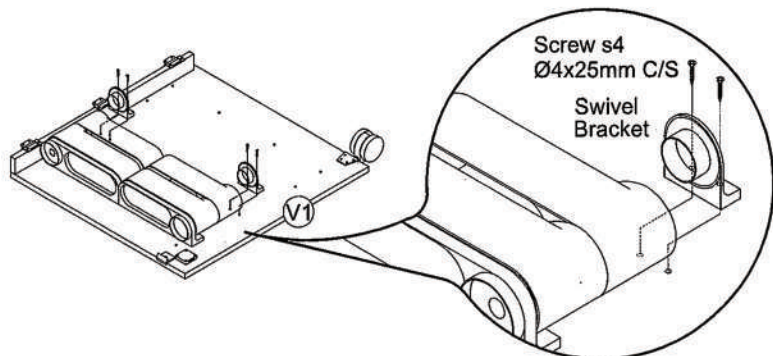
Swivel Bracket (x2)



Screw s4 Ø4x25mm (x4)

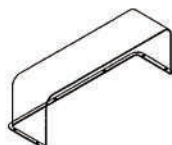
### Assembly Steps

1. Press fit the Swivel Bracket into the base of Swivel Tray assemblies and secure to the Door using Screw s4 Ø4 x 25mm





## 20. Large Bucket Assembly



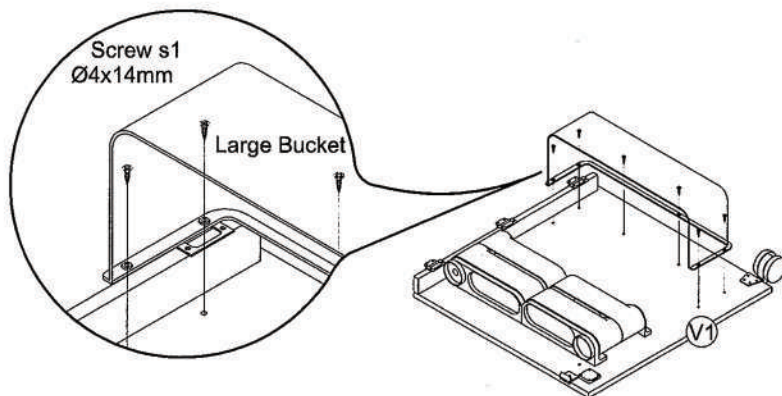
Large Bucket



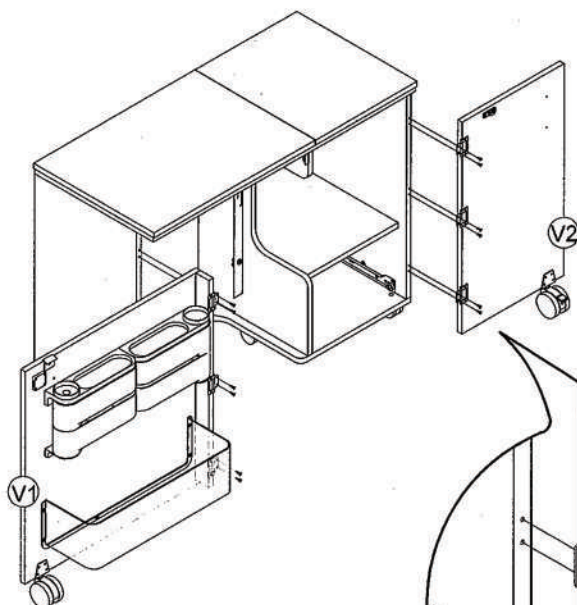
Screw s1 Ø4x14mm (x6)

### Assembly Steps

1. Position the Large Bucket and secure using Screw s1 Ø4x14mm C/S



## 21. Small & Large Door Assembly



Screw s2 Ø3x14mm (x12)

### Assembly Steps

1. Fit Small & Large Doors to Cabinet Ends using Screw s2 Ø3x14mm


### Note:

Fit Screws into pre-drilled holes and secure



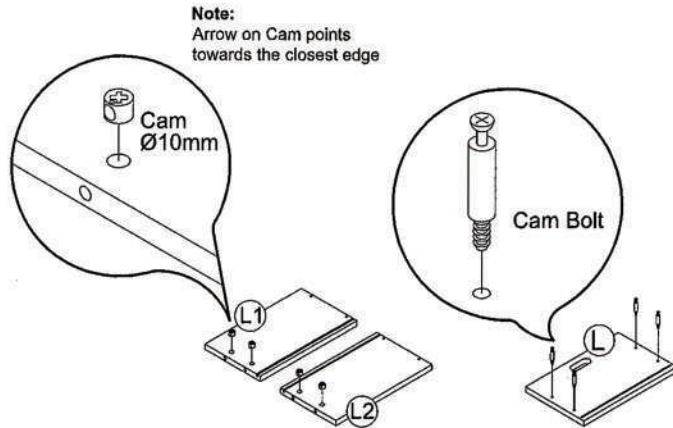
## 22. Drawer Assembly

 Cam Ø15x10mm (x4)

 Cam Bolt (x4)


### Assembly Steps

1. Screw the Cam Bolts into the Drawer Front as shown.
2. Insert Cams into the Drawer Sides ensuring the arrow points to the front edge.

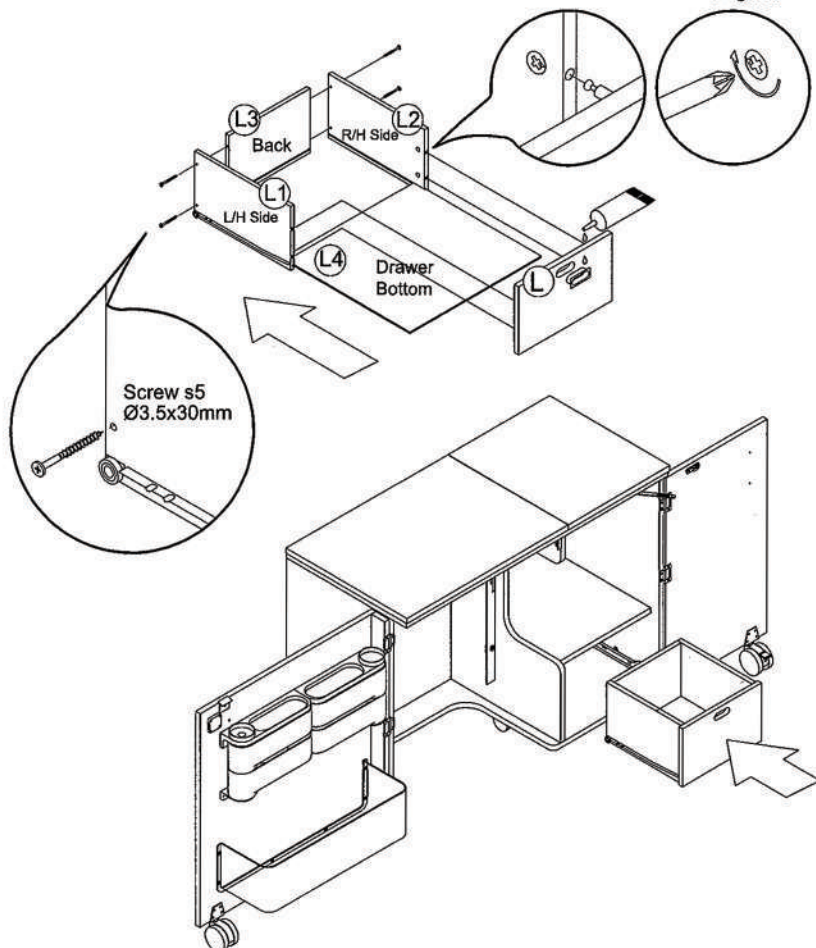


## 23. Drawer Assembly

 Drawer Handle

 Screw s5 Ø3.5x30mm (x4)

1. Insert Cam Bolt
2. Half turn clockwise to tighten



### Assembly Steps

1. Place 4 to 5 drops of glue around the Drawer handle and press fit into Drawer Front
2. Secure the L/H & R/H Drawer Sides to the Drawer Back using Screw s5 Ø3.5x30mm
3. Slide the Drawer Bottom into the Drawer Side groove.
4. Locate the Drawer Front and secure by turning the Cam a half turn clockwise.
5. Locate the Drawer on the runners and slide into Cabinet.

