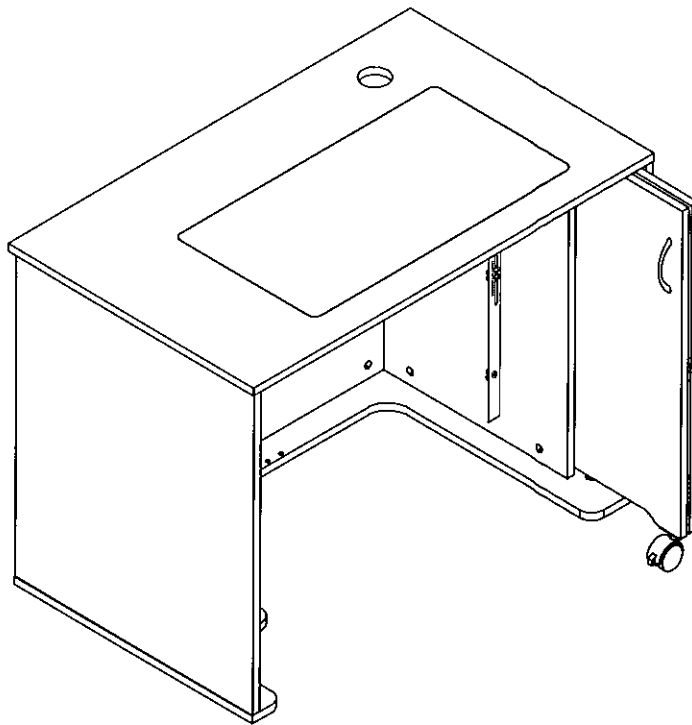
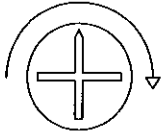


ASSEMBLY INSTRUCTIONS

ITEM No.: Modular 860 sewing cabinet



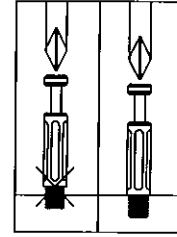


Turn clockwise to lock cam with bolt.

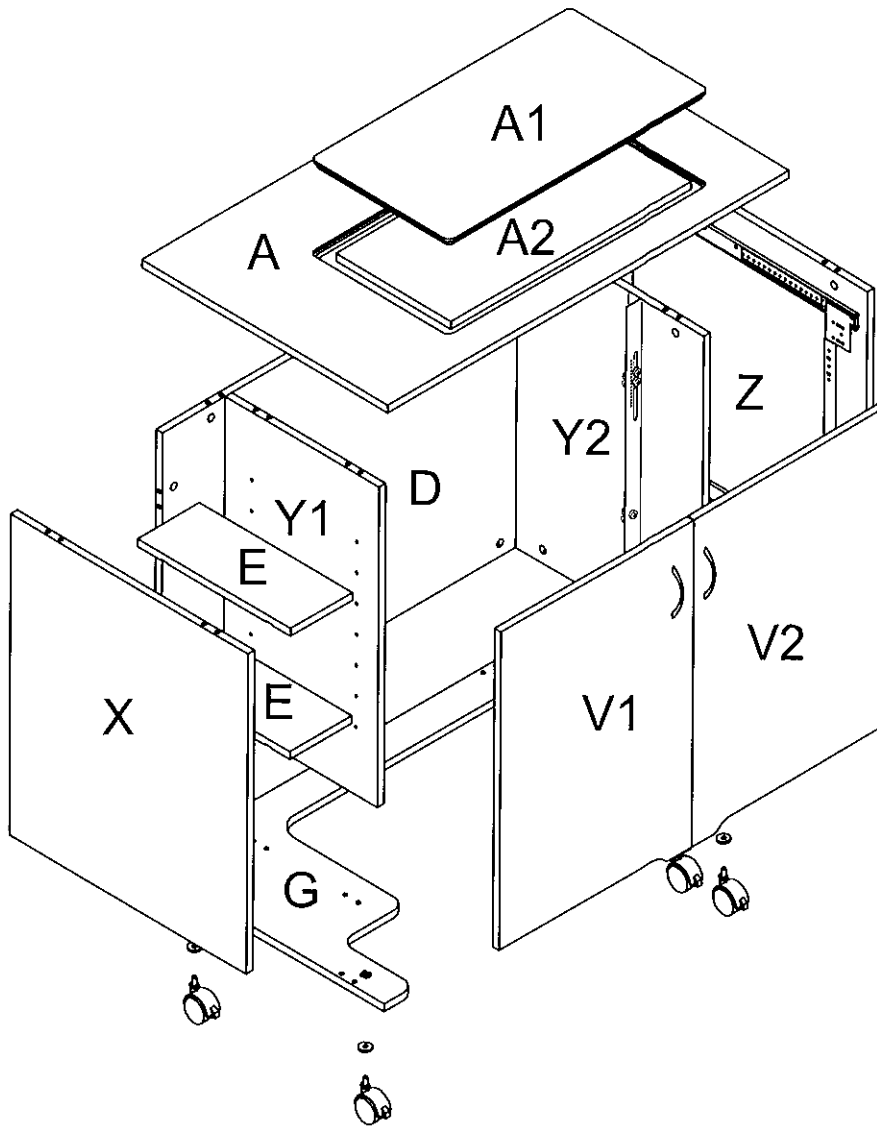


The arrow direction=front

Incorrect Correct



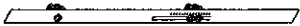
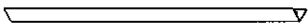
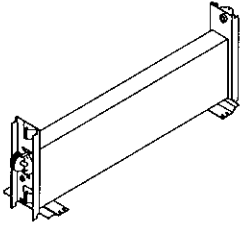

Screw cam bolts all the way in.



PARTS LIST

ITEM	DESCRIPTION	QTY.
A	Top panel	1
A1	Platform Cover	1
A2	Platform	1
G	Bottom	1
X	Left Side Panel	1
Z	Right Side Panel	1
Y1	Left Inside Panel	1
Y2	Right Inside Panel	1
D	Back	1
E	Shelves	2
V1	Left Door	1
V2	Right Door	1
O	Insert Holder	1

LIFTER PART LIST

	Lifter Rail (Right)	1
	Lifter Rail (Left)	1
	Lifter (692mm)	1
	4*14 Screw	14

PARTS LIST

ITEM	DESCRIPTION	QTY.	ITEM	DESCRIPTION	QTY.
(c1)	6*35 Cam Bolt	30	(h)	Handle	2
(d1)	8*30 Dowel pin	28	(h1)	Hinge	2
(c2)	(5/8") Cam Cover	32	(b2)	Fix Bolt	4
(p1)	Threaded Dowel Pin	8	(b4)	Washer	4
(t1)	Castor	5	(S1)	4*14 Screw	16
(r3)	14mm Spanner	1	(g1)	Hinge Body	2
(S4)	3.5*10 Screw	2	(g2)	Hinge Stand	2
(m)	Magnet	1	(S2)	3.5*25 Screw	3
(S7)	4*6 Screw	4	(S20)	6*50 Fix Bolt	2



(c1) 6*35 Cam Bolt-30



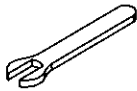
(d1) 8*30 Dowel Pin-28



(c2) (5/8") Cam Cover-32



(t1) Castor-5



(r3) 14mm Spanner-1



(S1) 4*14 Screw-32



(h) Handle-2



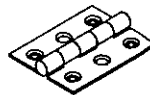
(b2) 4*36 Fix Bolt-4



(b4) Washer-4



(p1) Threaded Dowel Pin-8



(h1) Hinge-2



(S7) 4*6 Screw-4



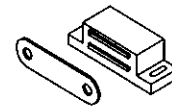
(g1) Hinge Body-2



(g2) Hinge Stand-2



(S20) 6*50 Fix Bolt-2



(m) Magnet-1

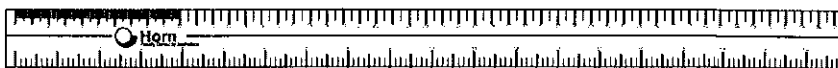


(S2) 3.5*25 Screw-3

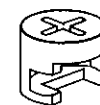


(S4) 3.5*10 Screw-2

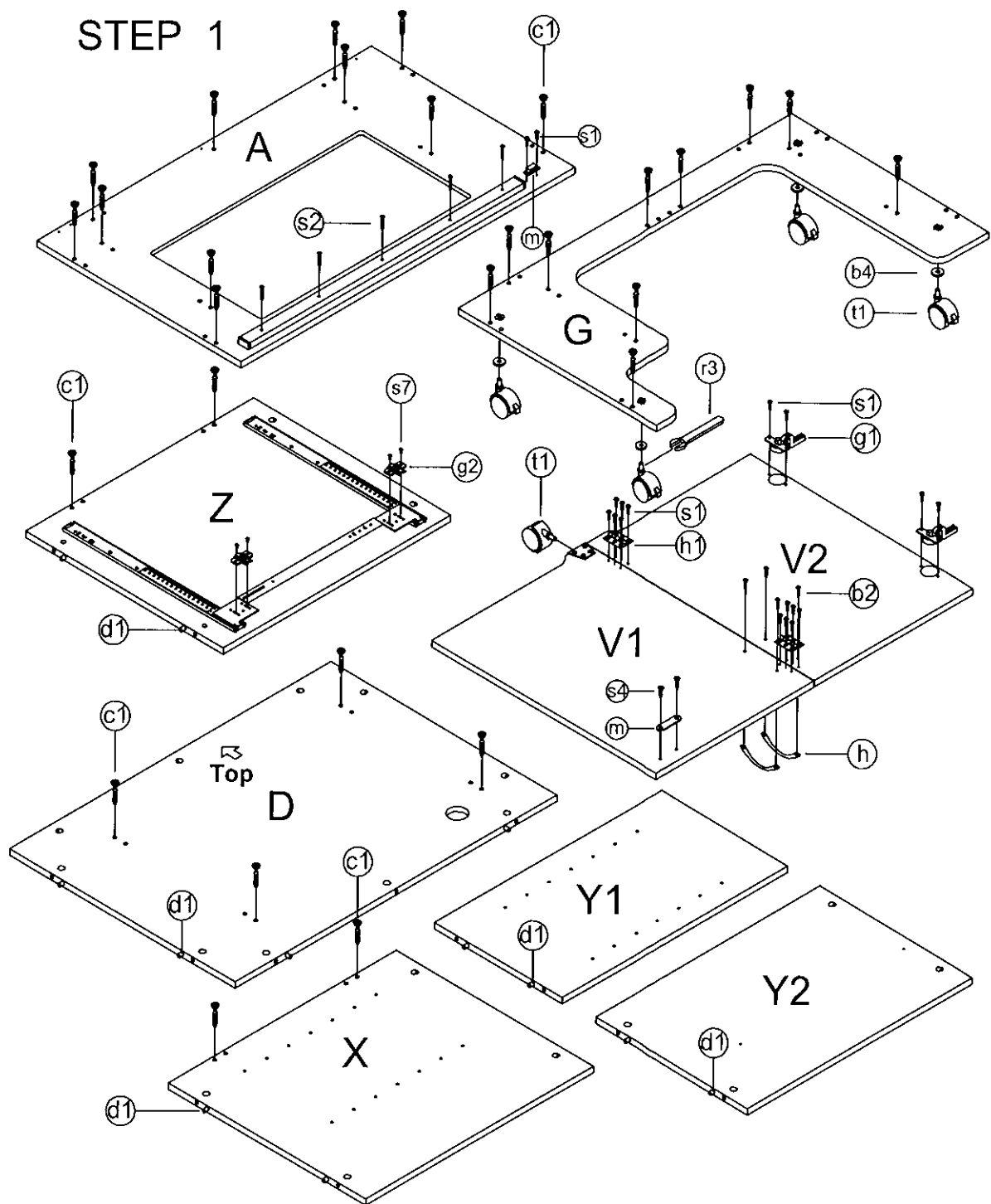
Pre-installed parts



Ruler - 1



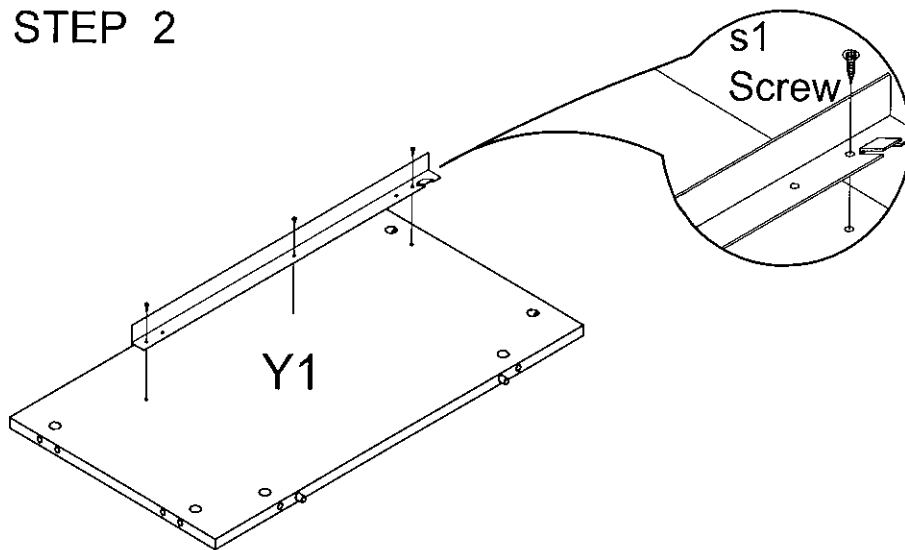
(c5) Cam



Preparing panels A,G,D,X,Z,Y1,Y2,V1 and V2

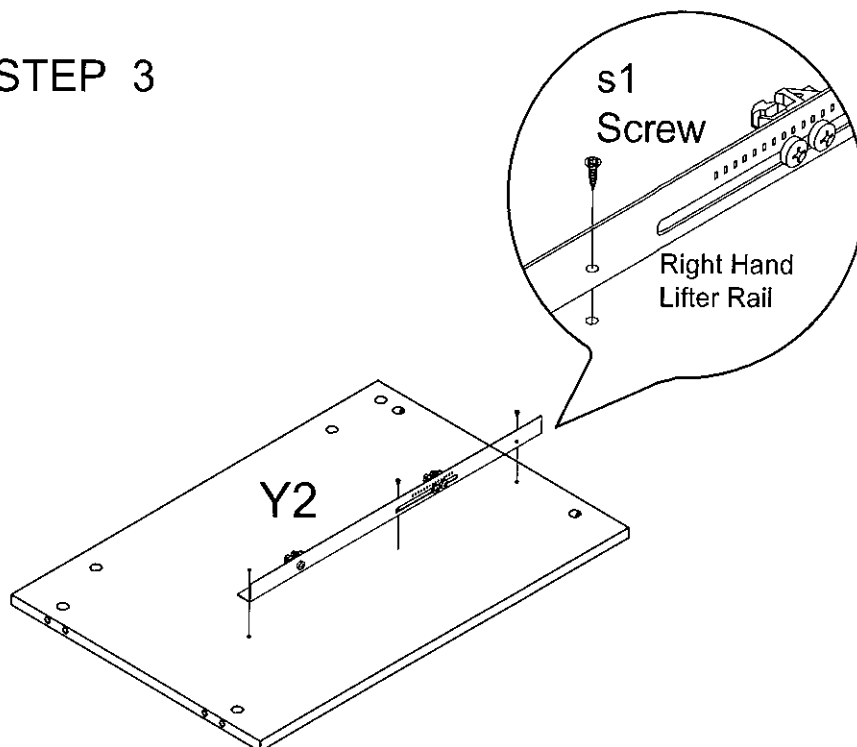
1. Insert cams bolts (c1) into panels A,G,X,D and Z as illustrated above.
2. Insert dowel pins (d1) to panels X,Z,Y1,Y2 and D as illustrated above.
3. Fix handles (h) to panels V1 and V2 with fix bolts (b2) as illustrated above.
4. Fix hinge bodies (g1) to panels V1 and V2 with screws (s1) as illustrated above.
5. Fix hinge stands (g2) to panels Z with screws (s7) as illustrated above.
6. Fix Hinges (h1) with screws (s1) into panels V1,V2 as illustrated above.

STEP 2



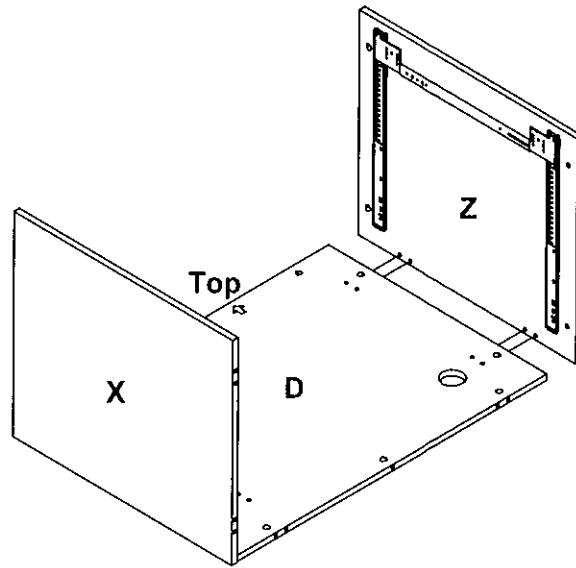
1. Fix Lifter Rail (left) to Y1 panel with (s1) screws following predrilled holes as shown on the illustration above.

STEP 3



1. Fix Lifter Rail (right) to Y2 panel with s1 screws following predrilled holes as shown on the illustration above.

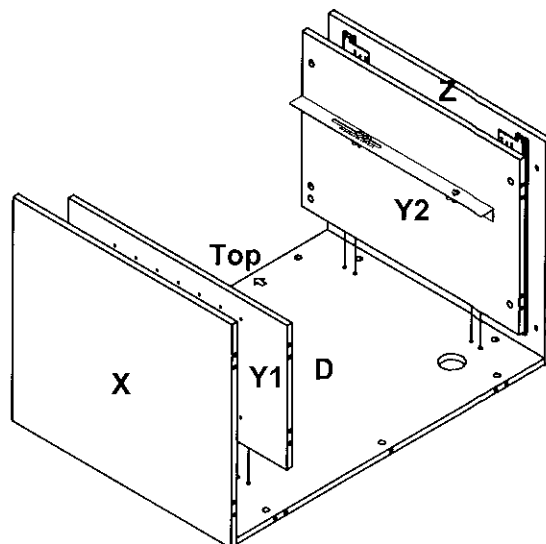
STEP 2



Panel D,X, and Z assembly.

1. Insert cam bolts (C) on panel X and Z into cams on panels D and tighten in a clockwise direction as illustrated above.

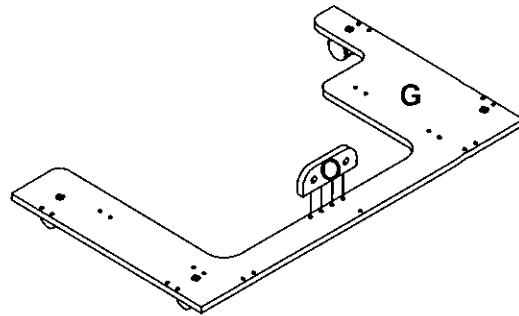
STEP 3



Panel Y1 and Y2 assembly.

1. Insert cam bolts (C) on panel Y1 and Y2 into cams on panels D and tighten in a clockwise direction as illustrated above.

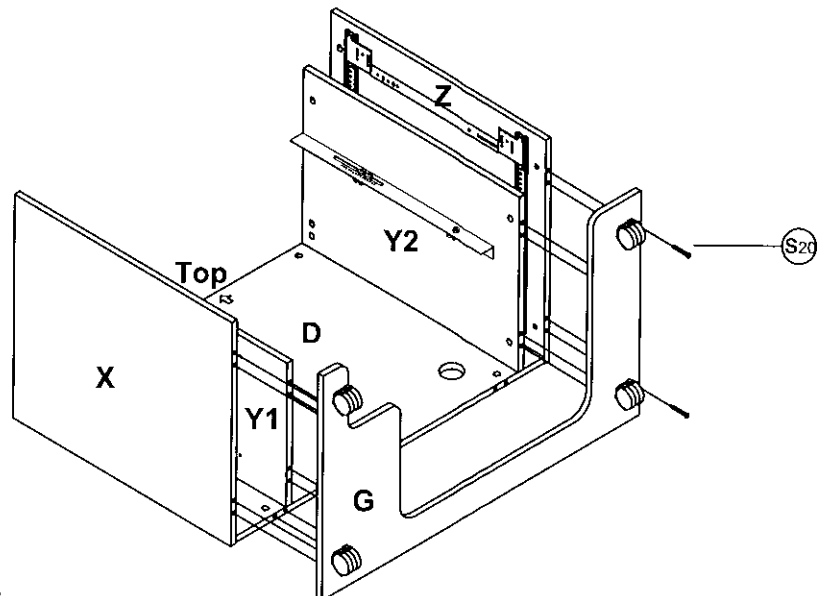
STEP 4



Panel O assembly.

1. Insert cam bolts (C) on panel G into cams on panels O and tighten in a clockwise direction as illustrated above.

STEP 5

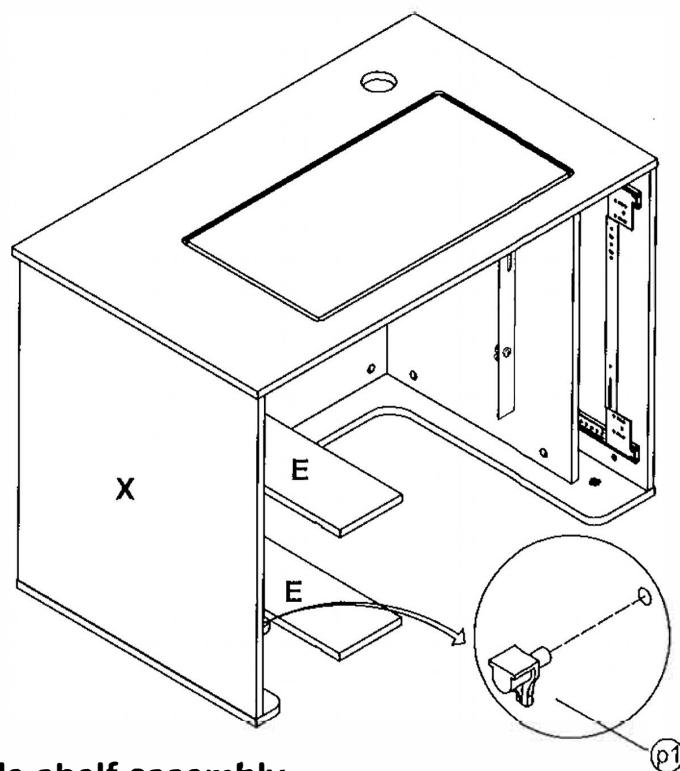


Panel G assembly.

1. Insert cam bolts (C) on panel G into cams on panels X,Z,D,Y1 and Y2 and tighten in a clockwise direction as illustrated above.
2. Insert screw (S20) on panel G into holes on panels Z and tighten in a clockwise direction as illustrated above.

***PROCEED TO ELECTRIC LIFTER INSTRUCTIONS
FOLLOWING STEP 5***

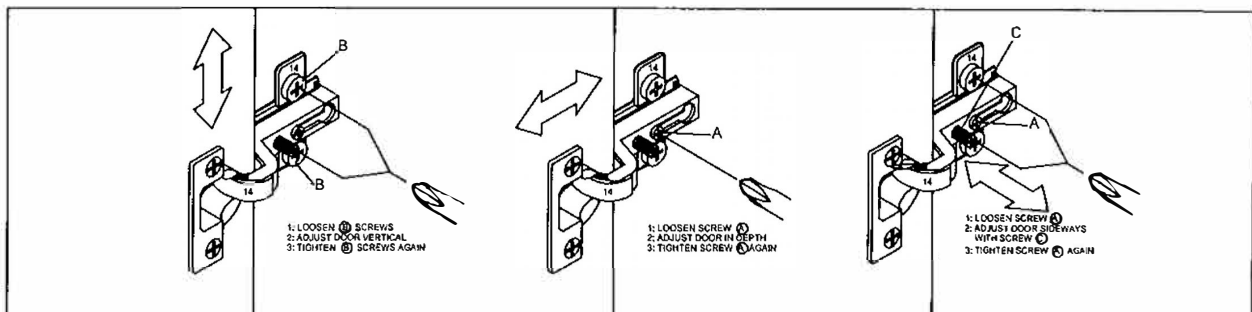
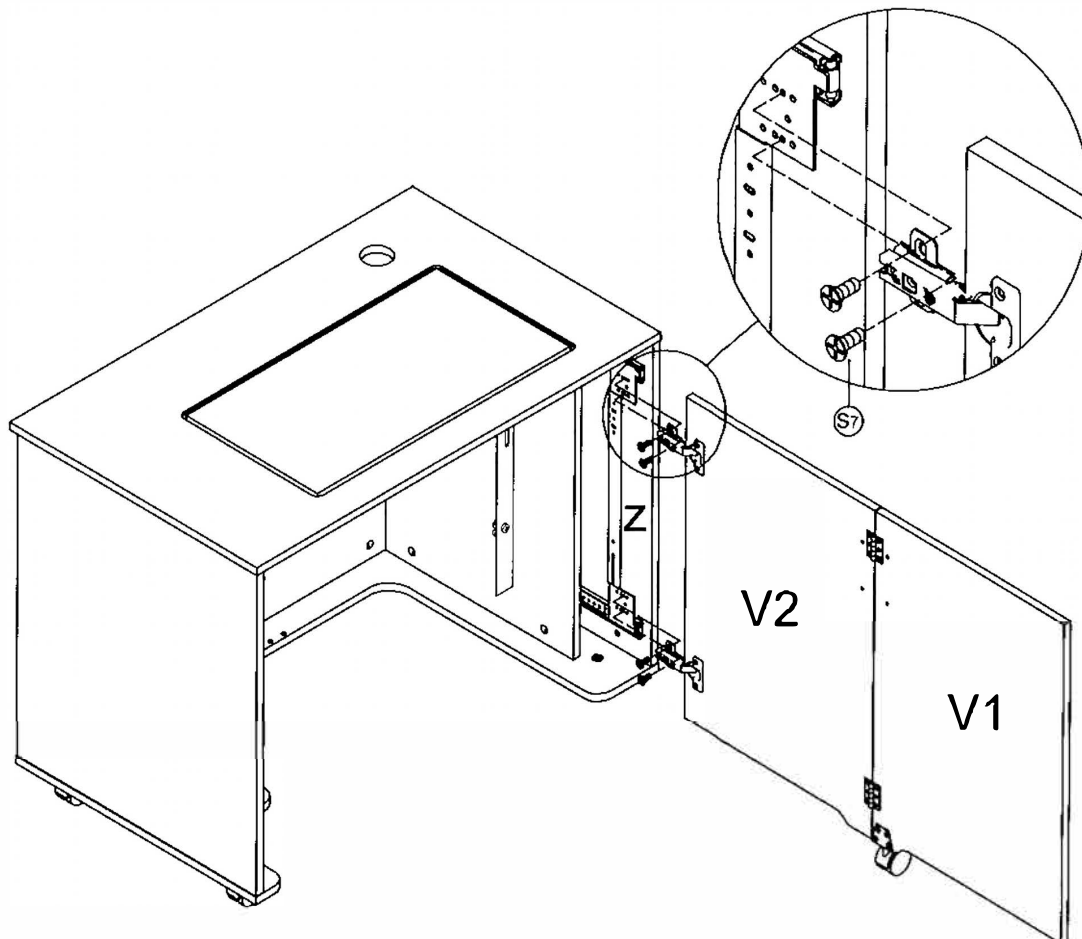
STEP 6



Moveable shelf assembly.

1. Press in **p1** pegs with flat surface facing upwards at the same level on panels X and Y1.
2. Slide shelf E with cut in grooves (if available) downwards on top of **p1** pegs.

STEP 7



Door panel V1,V2 assembly.

1. Attach door assembly V1 and V2 to cabinet with screws S7 to panel Z runners as illustrated above.