

SOV. MK III



HORN AUSTRALIA
FURNITURE

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Congratulations on the purchase of your new Horn Australia product. Every effort has been taken to ensure your complete satisfaction with this custom designed product. For your convenience Horn Australia product is supplied ready to assemble packs.

Helpful Assembly Hints

Read the Instructions carefully before starting. Check to see that all parts are included before starting the assembly process. Please ensure all parts have been checked for damage or factory defects before you start to assemble the cabinet. Work in a spacious area preferably on carpet or soft service. You will need a Phillips head screw driver and flat head screw driver for the assembly. Cordless drill is preferable. Make sure you tighten all the screws securely and tap the panels and dowels all the way in.

Warranty Information

Horn Australia warrants its product to be free from faulty parts or workmanship for a period of 12 months from the date of purchase.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are also entitled to have goods repaired or replaced if the goods fail to be acceptable quality. Under the terms of this 12 month warranty the repair or replacement of any parts shall be at the discretion of the company or their designated representatives. The warranty does not cover damaged caused by abuse, alteration, accident or neglect. The warranty does not cover damage caused as result of moving the cabinet when it is loaded up.

On occasions images of the damaged areas may need to be provided and or any damaged parts must be returned to the supplying store for review before any acceptance of a warranty claim. At its discretion Horn Australia may replace items in either parts or in full as deemed necessary. No extensions apply to the guarantee period for any product repaired or replaced. Product transportation is the owner's responsibility.

Should the service become necessary during the warranty period please contact your supplying retailer.

If you have service concerns from the supplying store here are Horn Australia's contact details:
08 8209 2800 or horn@horn.com.au

Product Care:

Your Horn product normally requires a minimum amount of maintenance, however the following points are worth noting:



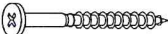














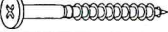




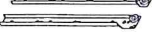


Cleaning: To remove marks and enhance the surface, wipe over with a general purpose cleaner.


Caution: Do not use ammonia based cleaning agents. Do not use harsh chemicals or abrasive cleaners. The surface can be wiped with a damp cloth but should be dried quickly. Exposure to direct sunlight may also affect the colour or quality of the plastic components and edging.





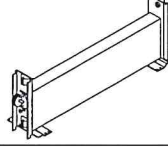







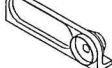

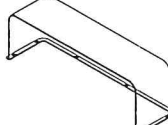
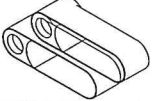
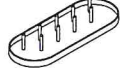


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ABN 37 020 000 711

Sovereign MKIII Assembly Instructions

COMPONENTS	DESCRIPTION	QTY
	Cam Bolt 24mm Long	15
	Cam ø15mm	15
	Screw ø5 x 57mm	4
	Dowel ø8 x 30mm	37
A 	Screw ø3.4x15mm CS ZP	100
D 	Screw ø3.5x18mm CS ZP	10
E 	Screw ø3 x 25mm C/S	8
F 	Screw ø6 x 10mm C/S	8
J 	Screw ø3.5x13mm C/S	4
	Caddy Flap Roller	2
	Castor Washer	9
	Castor ø50	6
	Castor ø50 Lockable	2
	Castor ø50 Extension	4
	Castor Bracket	3
	Castor Spanner	1
	Cam ø15X10mm	4
	Screw ø4 x 32mm	8
	Cam Bolt 24mm Short	4
	Butt Hinge	2
	Flush Hinge (52mm)	6
	Flap Hinge	3
	Drawer Runner 300	2 sets
	Bow Handle + Screws	2
	Glue Bottle	3

	Flap 'Hook' Insert Press fit into the holes located in the ends of the Large & Small Flaps	2
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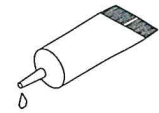
COMPONENTS	DESCRIPTION	QTY
	Insert Holder	1
	Panel Connector	2
	Lifter Rail (Right)	1
	Lifter Rail (Left)	1
	Lifter (692mm)	1
	Gate Leg Button	1
	Ramp	3
	Lock Striker	1
	Equalizer	2
	Door Plate	2
	Lock & Key	1
	Swivel Tray Bracket	2
	Door Shelf (Left)	1
	Door Shelf (Right)	1
	Large Bucket (Tinted)	1
	Swivel Tray (Ass.)	2
	Cotton Reel Insert	2
	Door Hook (125mm)	2
	Pin Cushion Foam	2
	Basket Insert	1
	On Lock Barrel	1

Sovereign MKIII Assembly Instructions

Sovereign MKIII panels and their descriptions

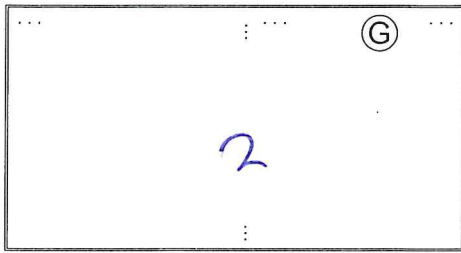
Note: Hole position helps with panel orientation

ACC PK (3)

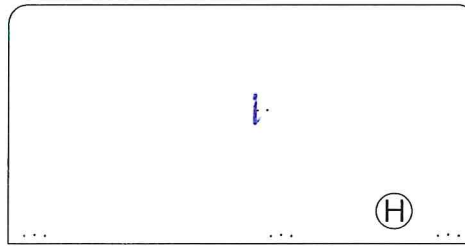


Before assembling place 2 to 3 drops of glue in each dowel hole.

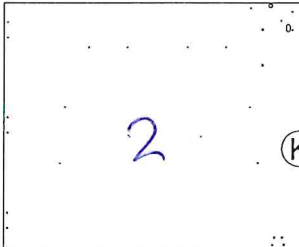
Do Not place glue in Cam or Cam Bolt holes.



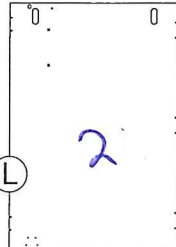
Back



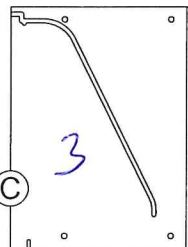
Back Flap



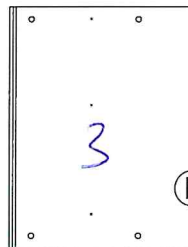
Large Door



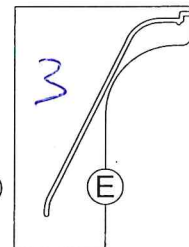
Small Door



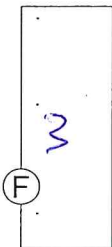
End Left



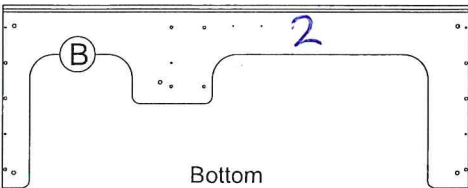
End Right



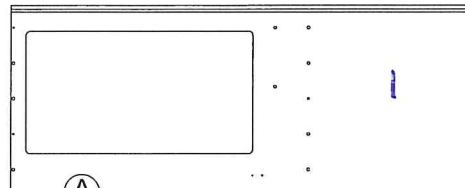
Division Large



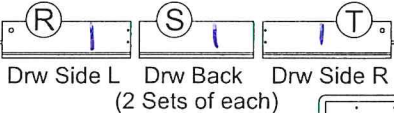
Division Small



Bottom



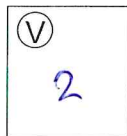
Top/Flap Assembly



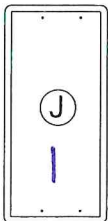
Drw Side L Drw Back Drw Side R
(2 Sets of each)



Shelf



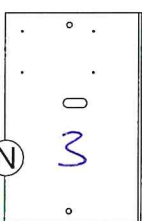
Drw Bottom (X2)



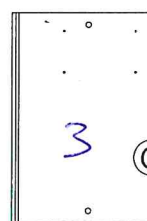
Lifter Board



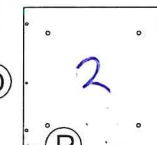
Caddy Back



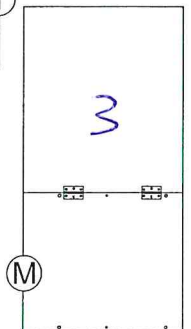
Caddy Front



Caddy End



Caddy Bottom



Caddy Top/Flap

Gate Leg



Cam Bolt 24mm (x6) Long



Ramp (X2)

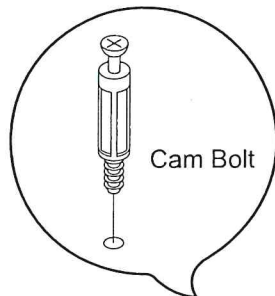


Screw D $\varnothing 3.5 \times 18\text{mm}$ (x4)

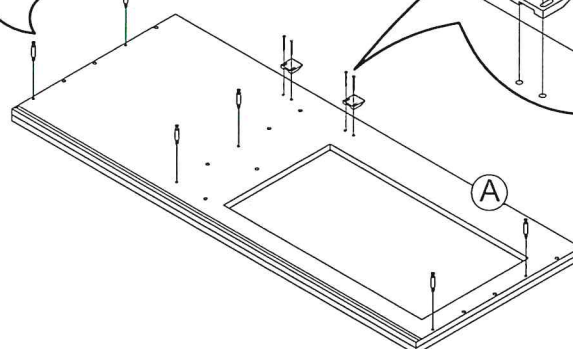
Assembly Steps

1. Screw the Cam Bolts into the Top panels as shown.
2. Fix the Ramps to the Top using Screw D $\varnothing 3.5 \times 18\text{mm}$

1. Top / Flap Pre-Assembly



Cam Bolt



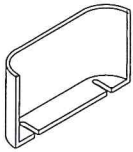
Screw D $\varnothing 3.5 \times 18\text{mm}$

Ramp

2. Bottom Pre-Assembly



Cam Bolt 24mm (x5) Long



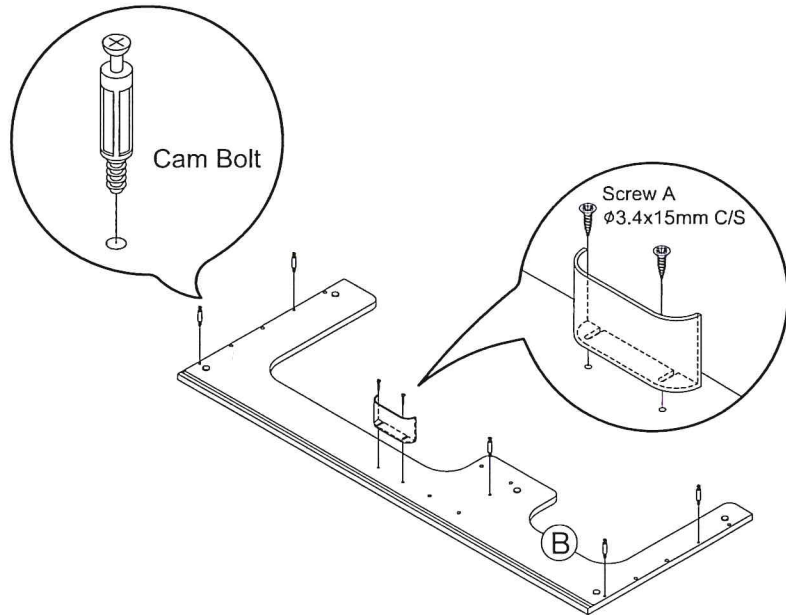
Insert Holder



Screw A ø3.4 x 15mm (x2)

Assembly Steps

1. Screw the Cam Bolts into the Bottom Panel as shown.
2. Fix Insert Holder to the Bottom using Screw A ø3.4 x 15mm



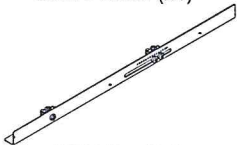
3. End Right Pre-Assembly



Dowel ø8x30mm (x6)



Cam ø15mm (x4)

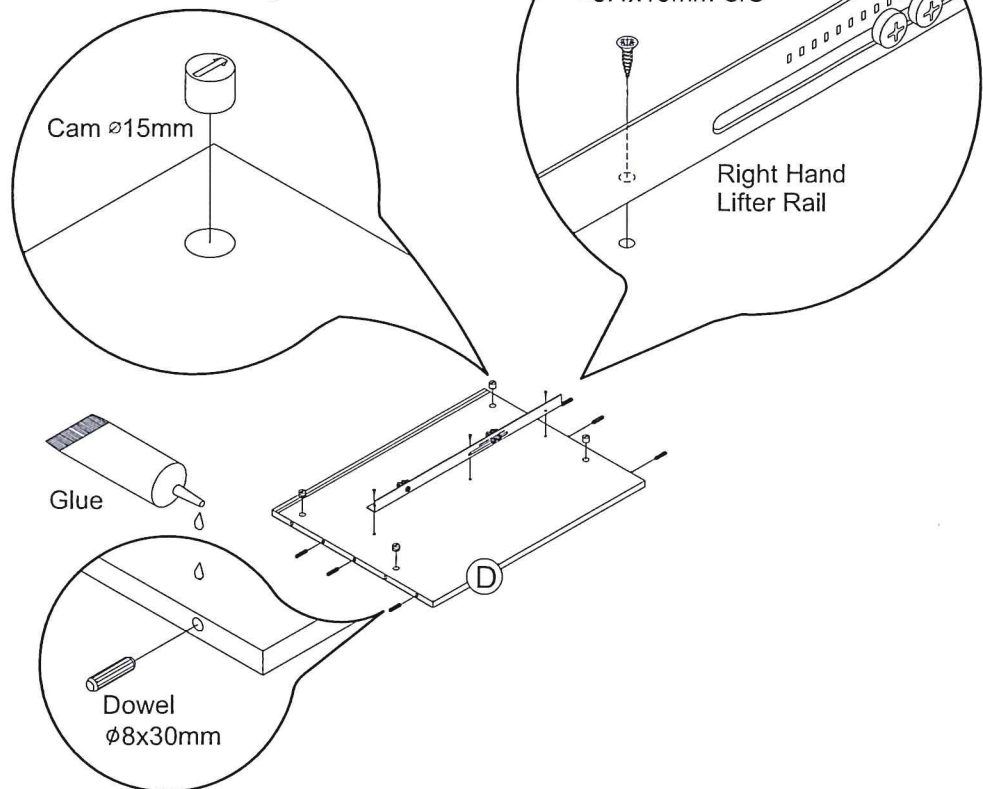


R/H Lifter Rail



Screw A ø3.4 x 15mm (x3)

Note:
Arrow on Cam points
towards the closest edge



Assembly Steps

1. Place 2 to 3 drops of glue into each dowel hole and insert the Dowels.
2. Insert the Cams ensuring the arrow points to the closest edge
3. Screw R/H Lifter Rail onto End using Screw A ø3.4x15mm

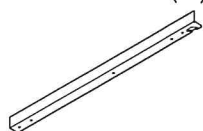
Note:

Lifter Rail will be level with the panel end.

Sovereign MKIII Assembly Instructions

4. Small Division & Shelf Pre-Assembly

Dowel $\varnothing 8 \times 30 \text{mm}$ (x8)



L/H Lifter Rail

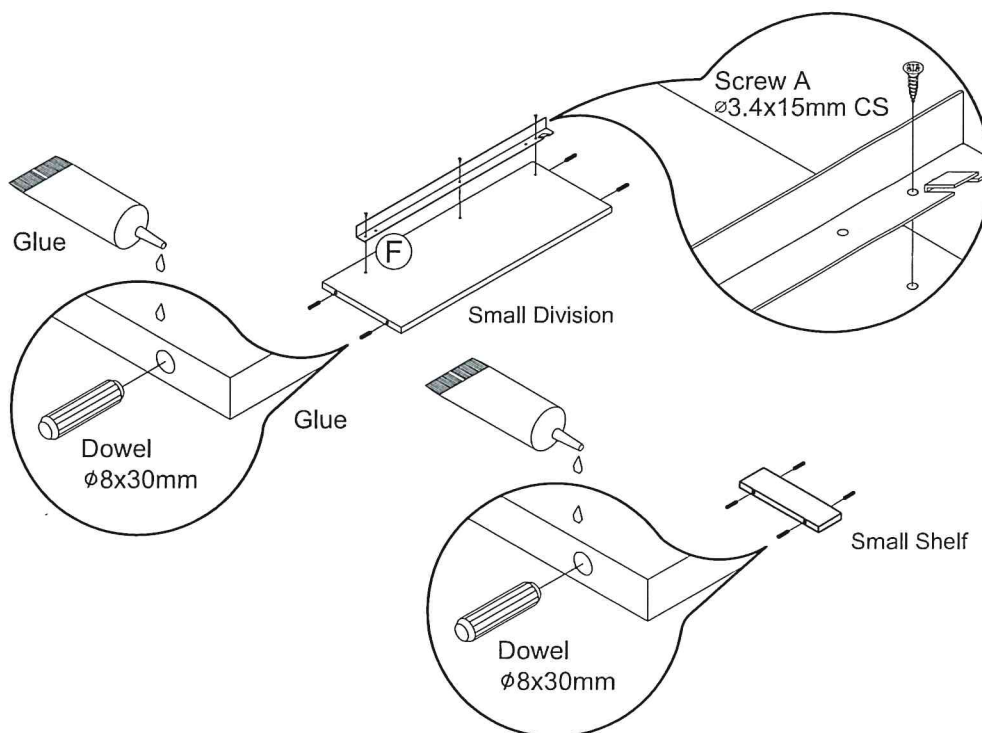
Screw A $\varnothing 3.4 \times 15 \text{mm}$ (x3)

Assembly Steps

1. Insert Dowels with 2 to 3 drops of Glue into the Division dowel holes.
2. Screw on L/H Lifter Rail using Screw A $\varnothing 3.4 \times 15 \text{mm}$ CS
3. Insert Dowels with 2 to 3 drops of glue into the Small Shelf dowel holes

Note:

Rail will be level with panel edge



5. End Left Pre-Assembly

Note:

Arrow on Cam points towards the closest edge

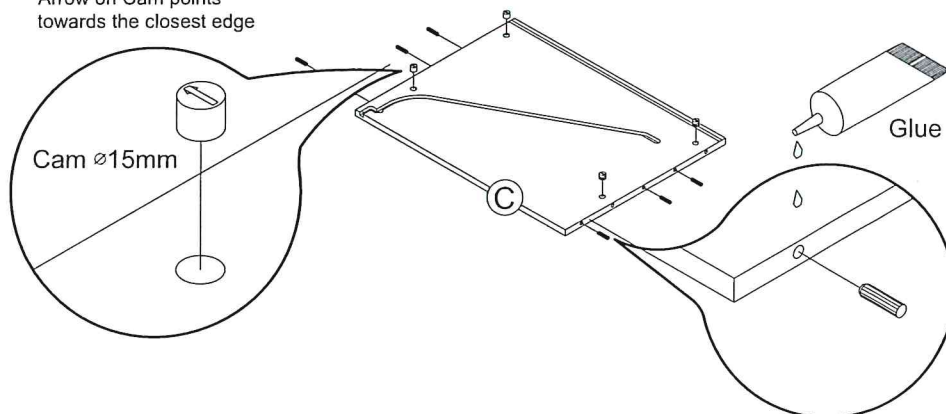
Dowel $\varnothing 8 \times 30 \text{mm}$ (x6)



Cam $\varnothing 15 \text{mm}$ (x4)

Assembly Steps

1. Insert Cams ensuring the arrow points to the closest edge as shown.
2. Insert Dowels with 2 to 3 drops of Glue into holes



6. Large Division Pre-Assembly

Dowel $\varnothing 8 \times 30 \text{mm}$ (x5)



Cam $\varnothing 15 \text{mm}$ (x3)

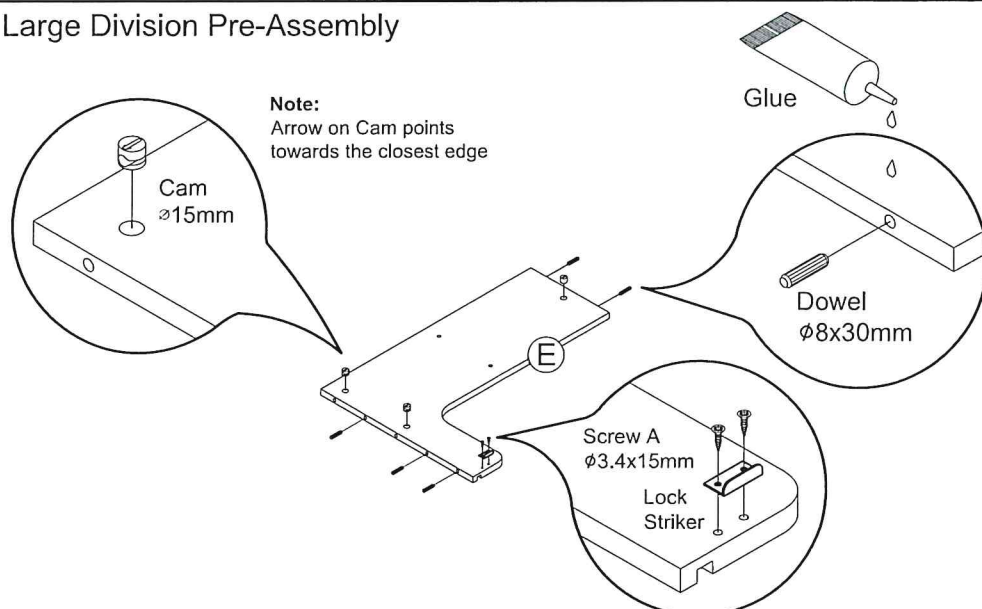


Lock Striker

Screw A $\varnothing 3.4 \times 15 \text{mm}$ (x2)

Assembly Steps

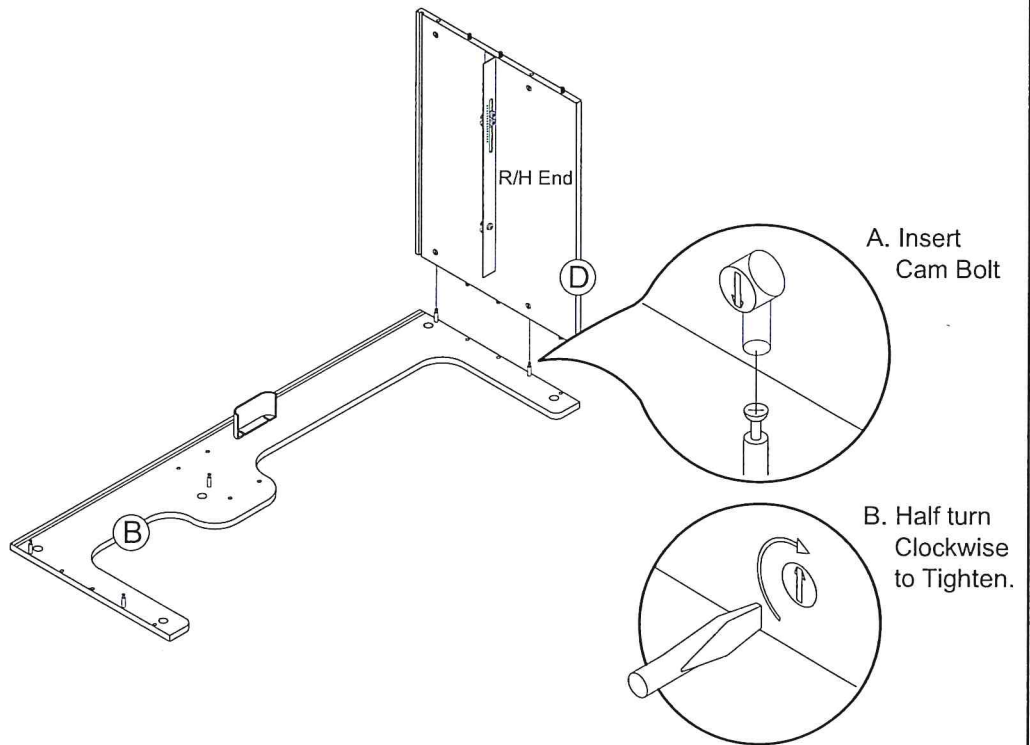
1. Insert Dowels with 2 to 3 drops of Glue in each hole.
2. Place Cams into holes shown. Ensure the arrow on the Cam points to the nearest edge.
3. Fit the Lock Striker using Screw A $\varnothing 3.4 \times 15 \text{mm}$ C/S



7. Cabinet Assembly

Assembly Steps

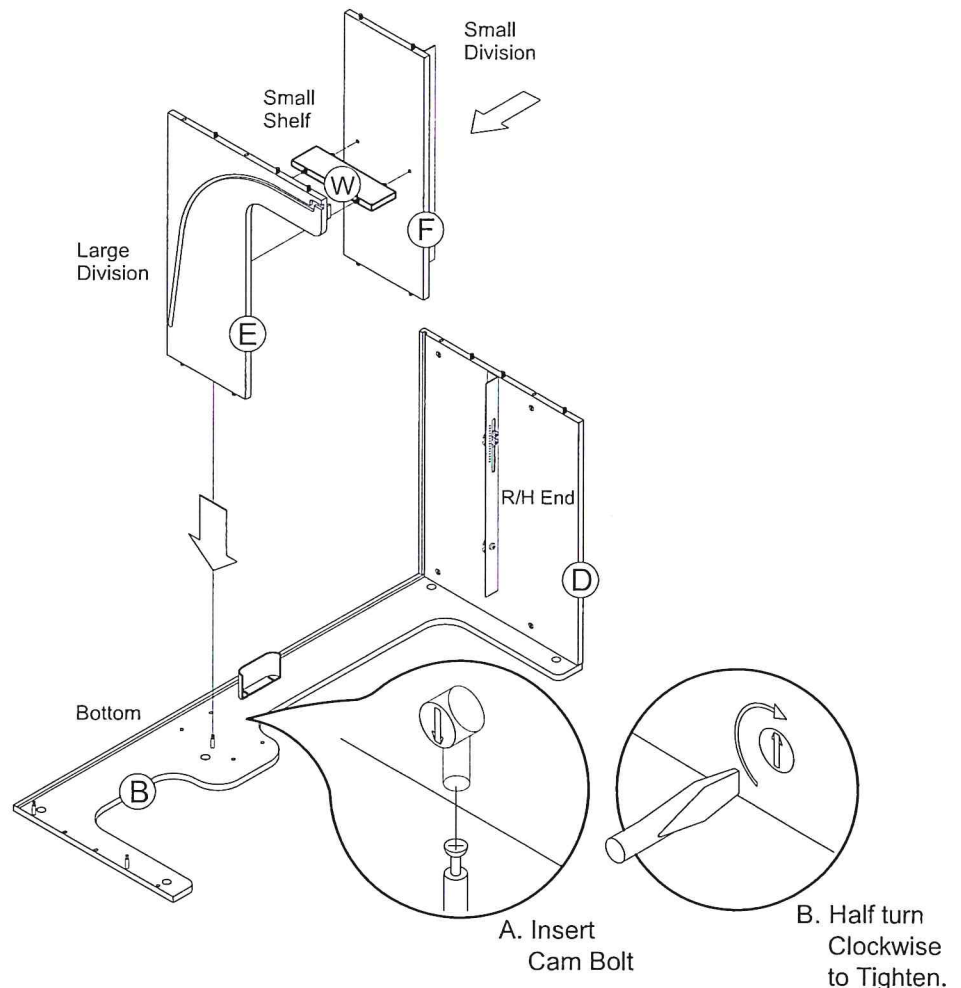
1. Place 2 to 3 drops of Glue into the dowel holes in the Bottom.
2. Position the Cam holes in the R/H End over the Cam Bolts in the Bottom and insert. Secure by turning the Cam a half turn clockwise.



8. Cabinet Assembly

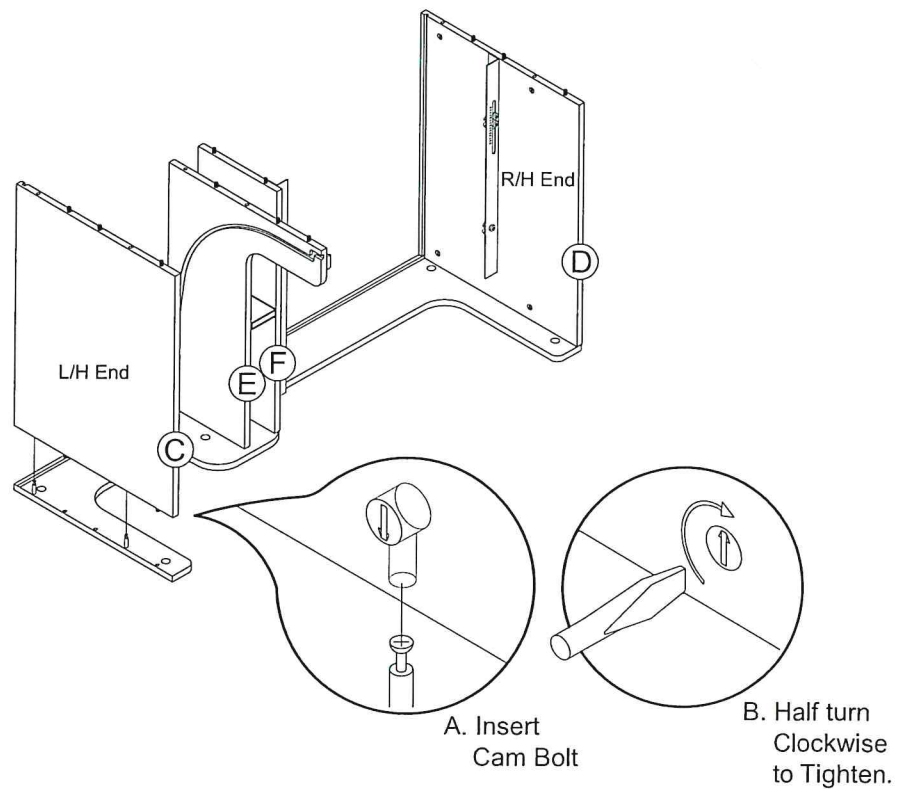
Assembly Steps

1. Place 2 to 3 drops of Glue in the dowel holes of the Small Division.
2. Insert the Small Shelf into the Small Division.
3. Place 2 to 3 drops of Glue in the dowel holes of the Large Division.
4. Insert the Small Shelf and Small Division assembly.
5. Place 2 to 3 drops of glue in the dowel holes in the Bottom.
6. Locate and fit the Small Shelf & Small & Large over the dowel holes in the Bottom & insert. Turn the Cam a half turn clockwise to secure.



Sovereign MKIII Assembly Instructions

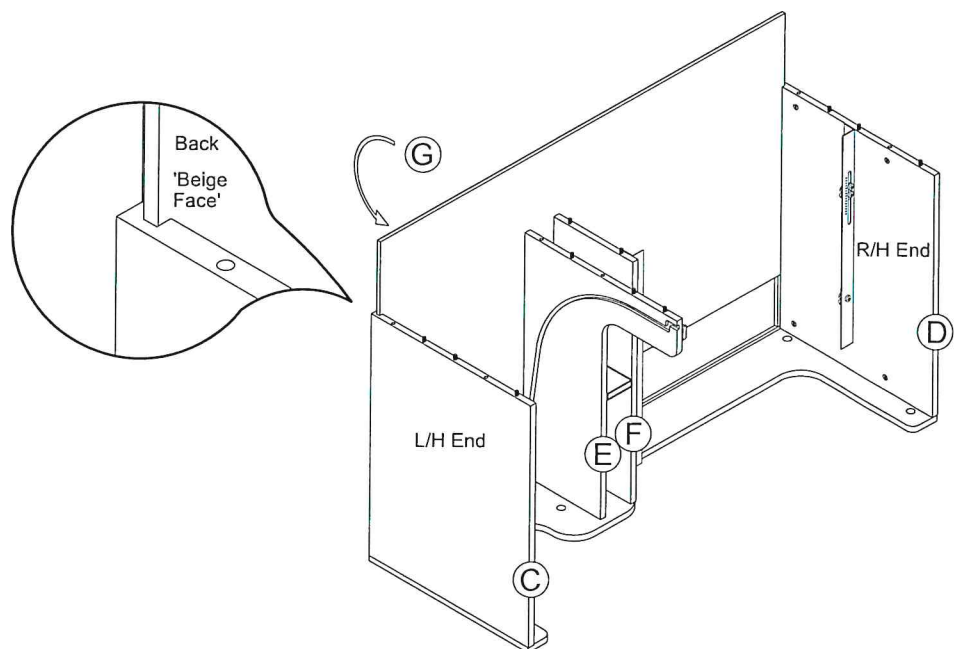
9. Cabinet Assembly



Assembly Steps

1. Place 2 to 3 drops of Glue into the dowel holes in the Bottom.
2. Position the Cam holes in the L/H End over the Cam Bolts in the Bottom and insert. Secure by turning the Cam a half turn clockwise.

10. Cabinet Assembly



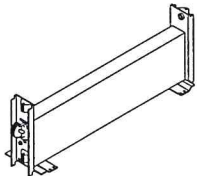
Assembly Steps

1. Slide Back into groove in L/H and R/H Ends and Bottom

Note: With the Beige coloured face to the inside of the cabinet

11. Lifter & Lifter Board Assembly

Note: Lifter orientation on lifter board.



Lifter (692mm)

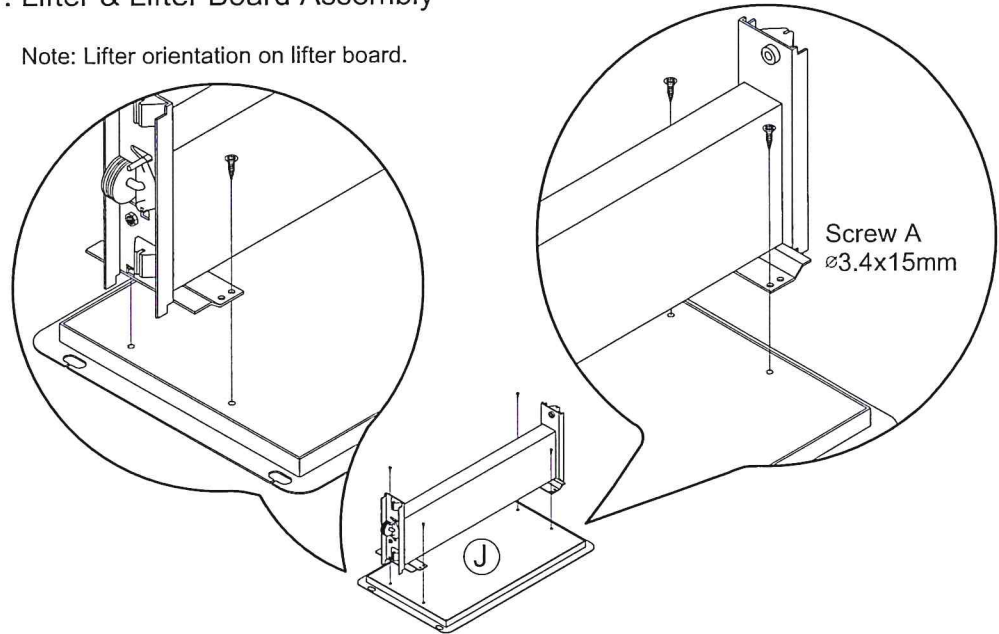


Screw A ø3.4x15mm (x4)

Assembly Steps

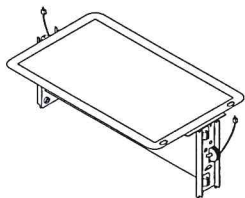
1. Locate the Lifter on the Lifter Board and secure using Screw A ø3.4x15mm CS

Note: Make sure the Lifter and Lifter Board are orientated as shown

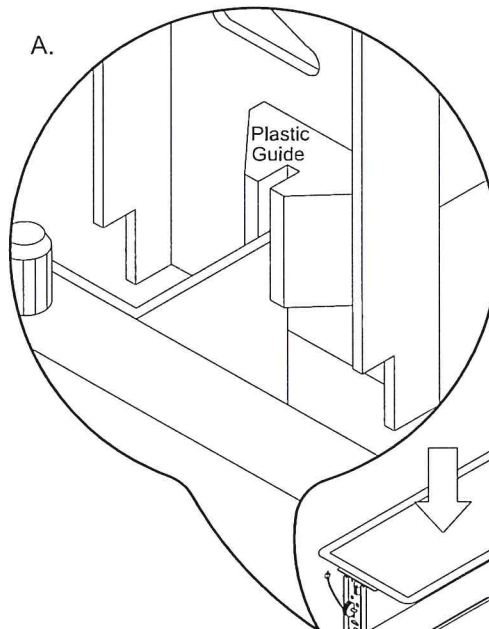


Screw A
ø3.4x15mm

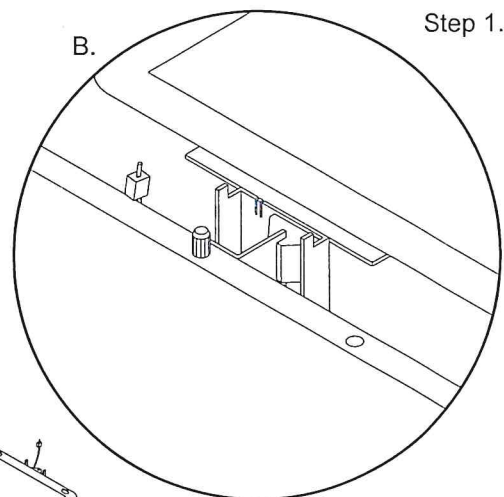
12. Lifter Assembly into Cabinet



Lifter Board Assembly

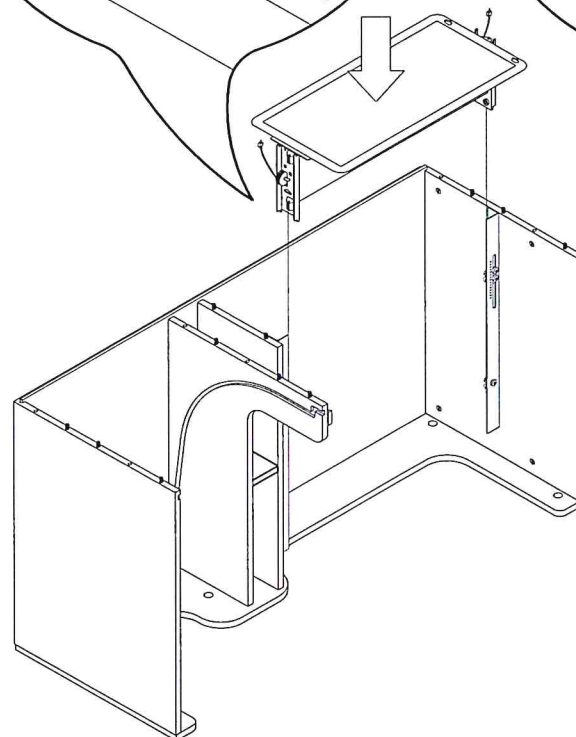


A.



B.

Step 1.



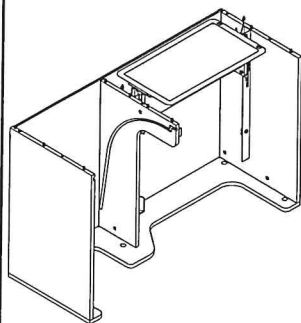
Assembly Steps

1. Position Lifter guides over Rails and gently slide the Lifter into position.

Note:

Ensure all 4 plastic guides (2 on each side) are positioned correctly over the rails. Check the orientation with the illustration.

13. Lifter Cable Attachment



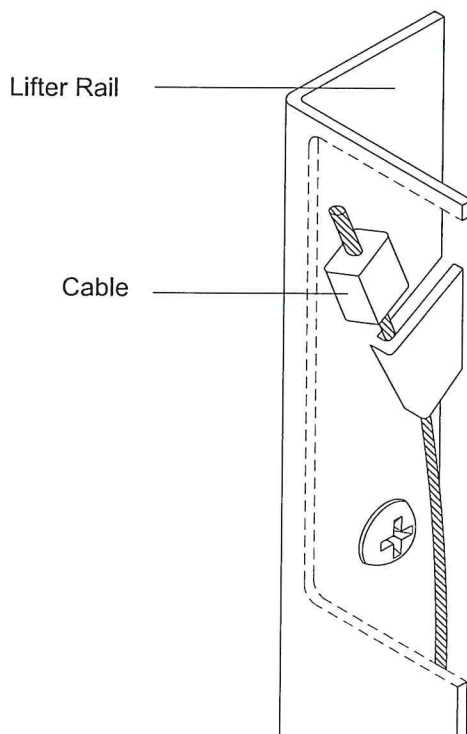
Assembly Steps

1. Loop Cable through Metal Tab on Lifter Rails and secure.
2. Push Lifter down and click into first stop position.

Note:

When the Lifter is clicked into this first stop position a small block of timber will disengage from the rear of the Lifter.

Discard block



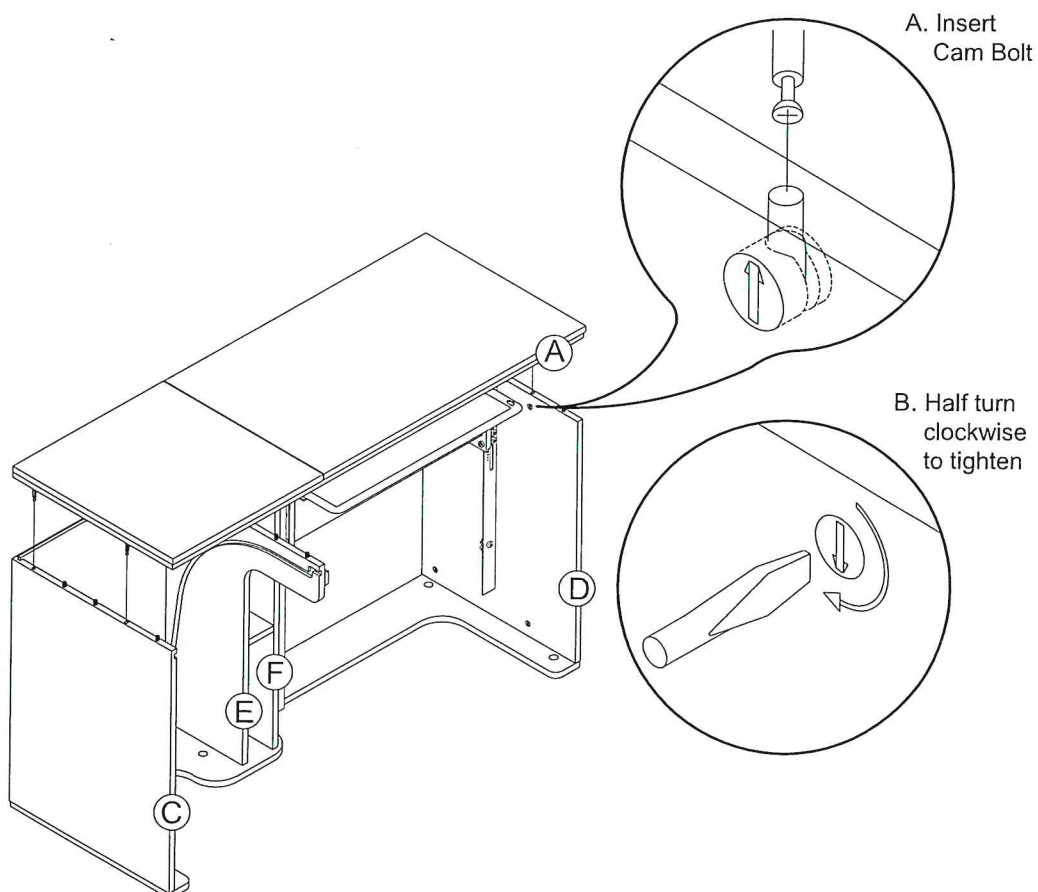
14. Top & Cabinet Assembly

Assembly Steps

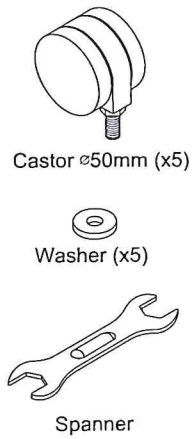
1. Place 2 to 3 drops of Glue in the Dowel holes in the Top & Flap assembly.
2. Position the Cam Bolts in the Top Panel over the Cam holes in the Ends & Division and insert. Secure by turning the Cams a half turn clockwise.
3. Rotate Cabinet onto its Back and then Top carefully.

Note:

It will require 2 people to lift and rotate cabinet onto its top

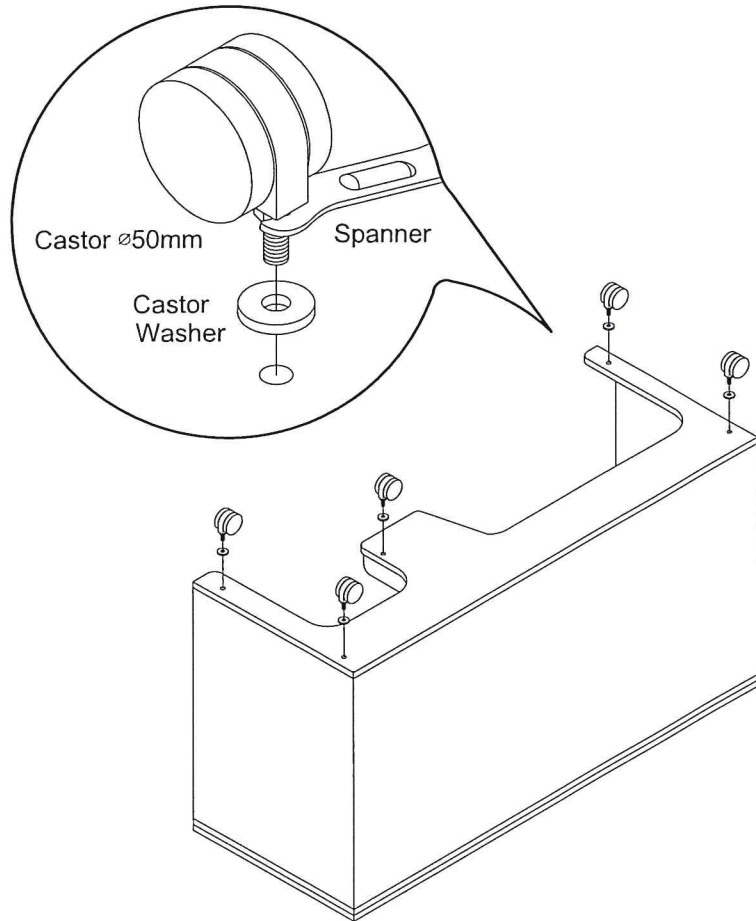


15. Castor Attachment

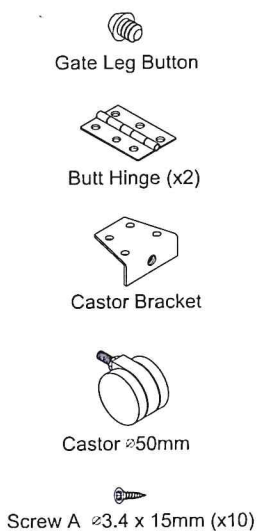


Assembly Steps

1. Place Castor Washer over Castor thread and screw into Bottom and secure using the Spanner.

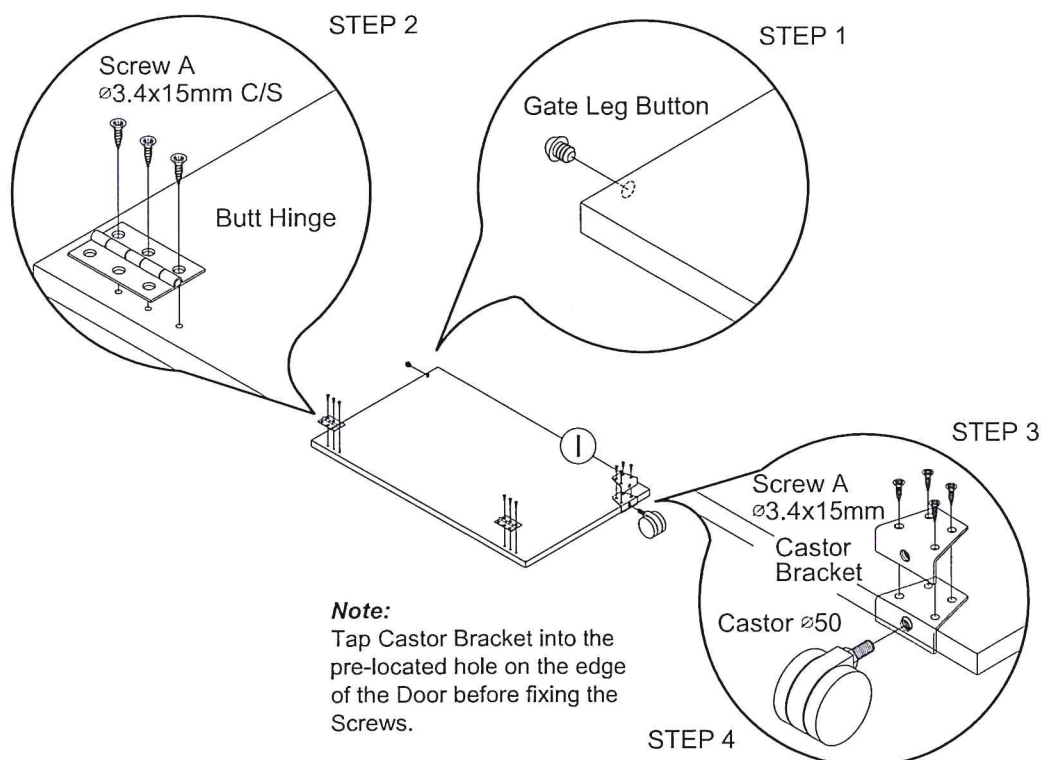


16. Gate Leg Pre-assembly



Assembly Steps

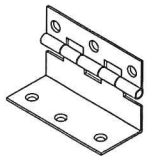
1. Tap in Gate Leg Button
2. Screw on Hinge using Screw A ø3.4 x 15mm
3. Screw on Castor Bracket using Screw A ø3.4 x 15mm
4. Screw on Castor



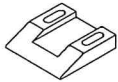
Sovereign MKIII Assembly Instructions

17. Back Flap Pre-Assembly

STEP 1



Flap Hinge (x3)



Ramp



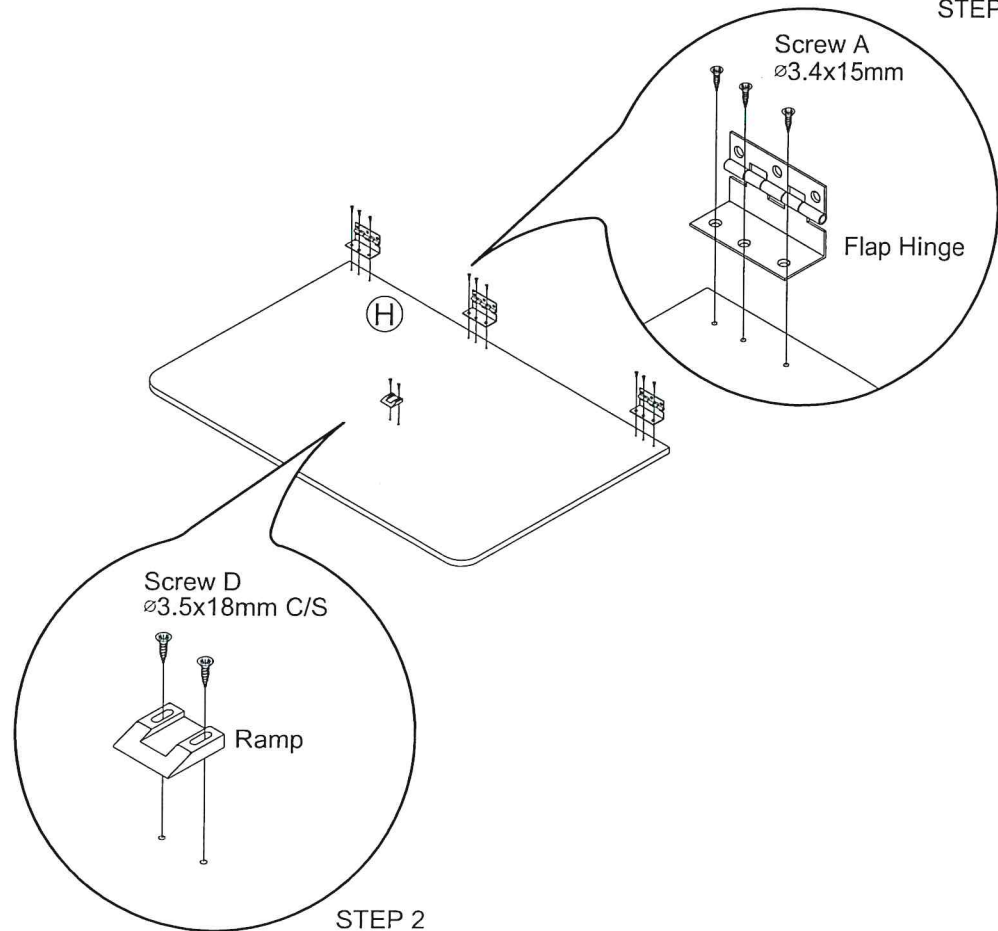
Screw D $\varnothing 3.5 \times 18\text{mm}$ (x2)



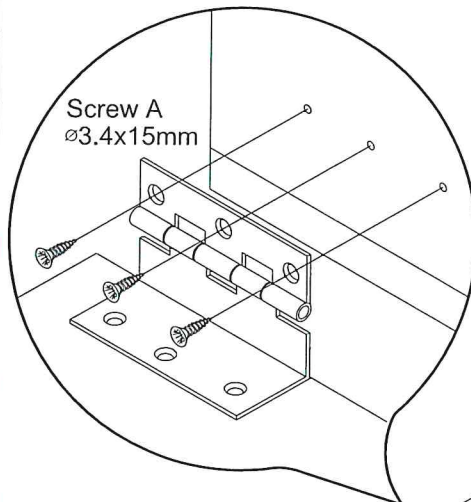
Screw A $\varnothing 3.4 \times 15\text{mm}$ (x9)

Assembly Steps

1. Screw on Flap Hinge using Screw A $\varnothing 3.4 \times 15\text{mm}$ C/S
2. Screw on Ramp using Screw D $\varnothing 3.5 \times 18\text{mm}$ C/S



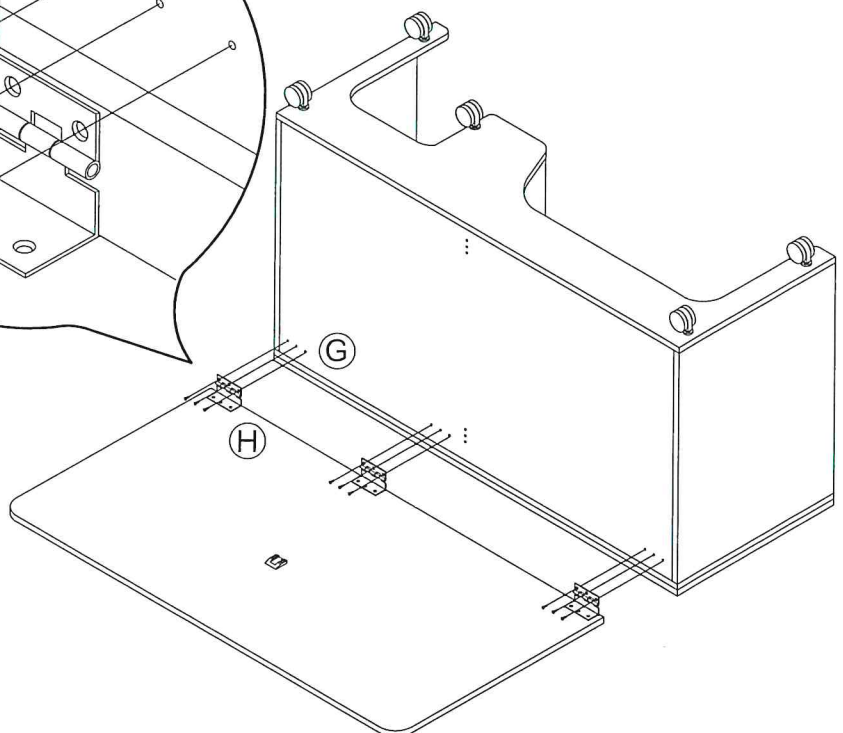
18. Back Flap Assembly



Screw A $\varnothing 3.4 \times 15\text{mm}$ (x9)

Assembly Steps

1. Fix the Back Flap to the Cabinet using Screw A $\varnothing 3.4 \times 15\text{mm}$ C/S



19. Gate Leg Assembly



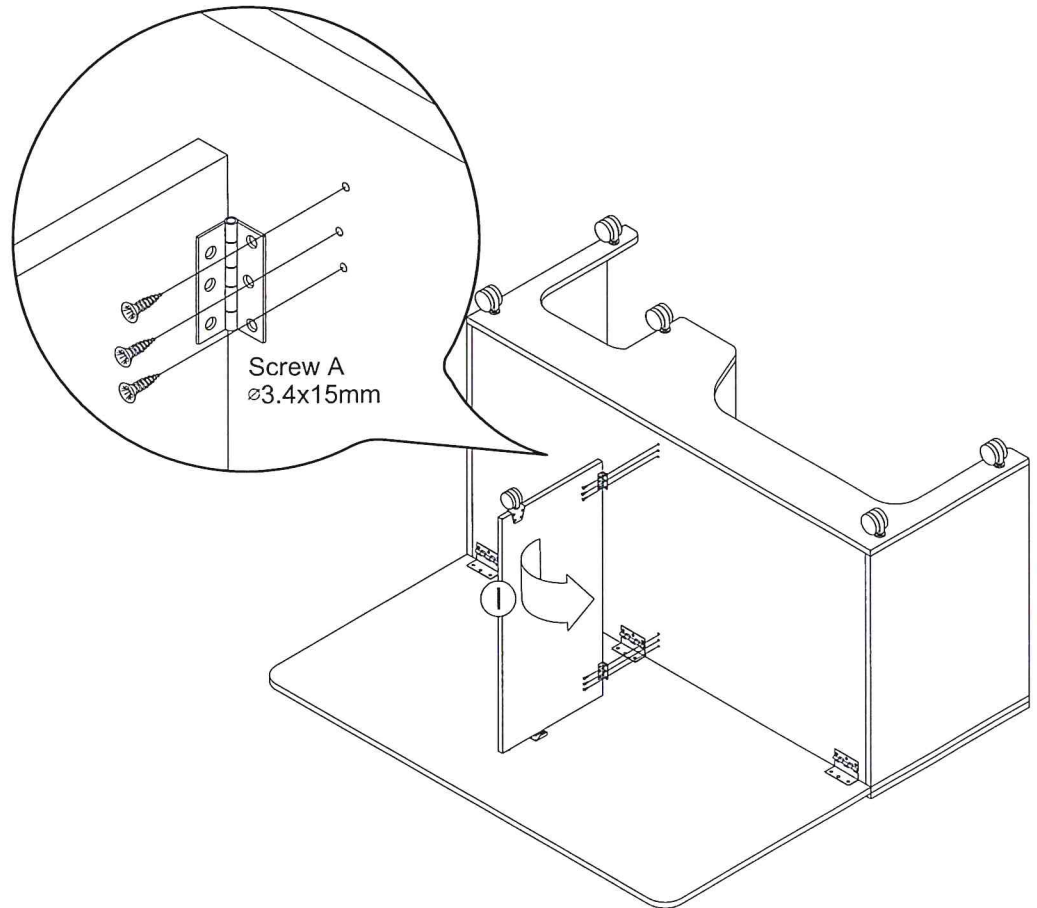
Screw A $\varnothing 3.4 \times 15 \text{mm}$ (x6)

Assembly Steps

1. Fix Gate Leg to the back of Cabinet using Screw A $\varnothing 3.4 \times 15 \text{mm}$ C/S
2. Swing Gate Leg against Back
3. Roll Cabinet back over onto Castors

Note:

It will require 2 people to lift and rotate Cabinet safely.



20. Small Door Pre-assembly



Panel Connector (x2)



Flush Hinge 52mm (x3)



Door Plate (x2)



Castor Bracket



Castor $\varnothing 50 \text{mm}$ Locking



Door Hook (125mm)



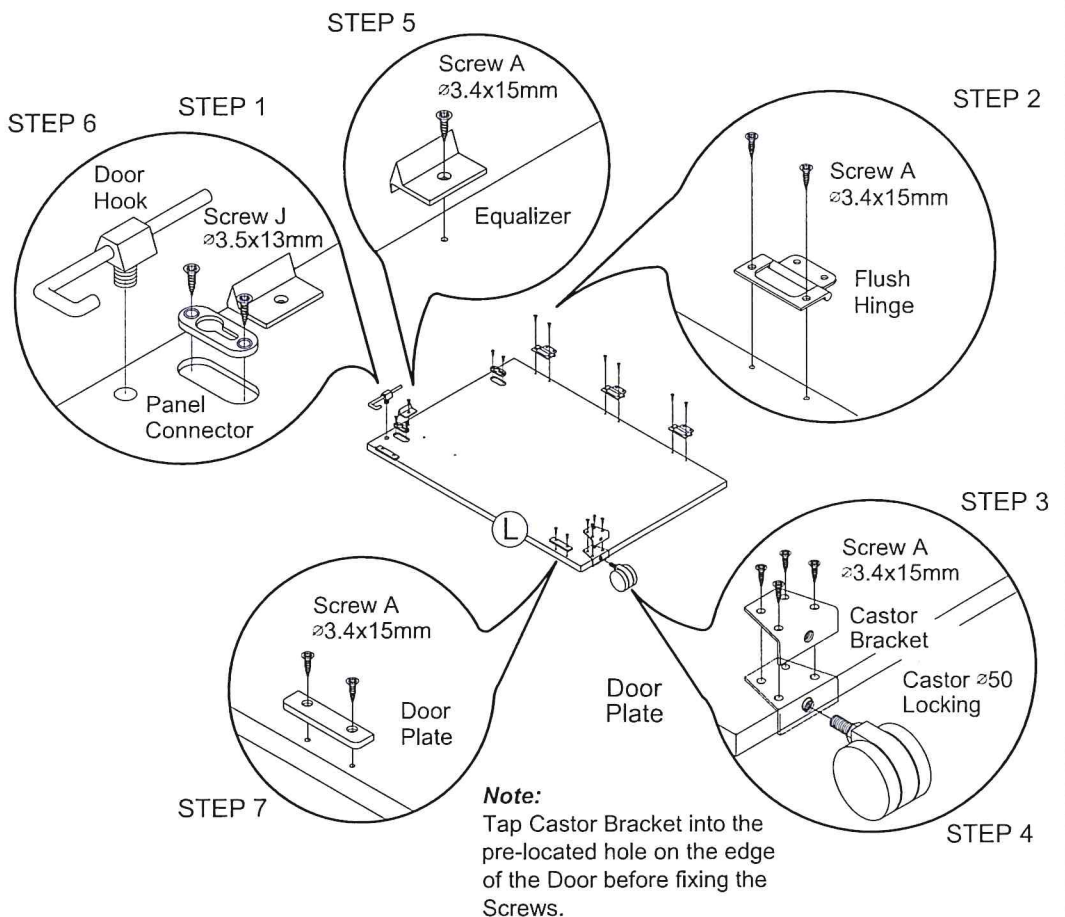
Screw A $\varnothing 3.4 \times 15 \text{mm}$ (x15)



Screw J $\varnothing 3.5 \times 13 \text{mm}$ (x4)

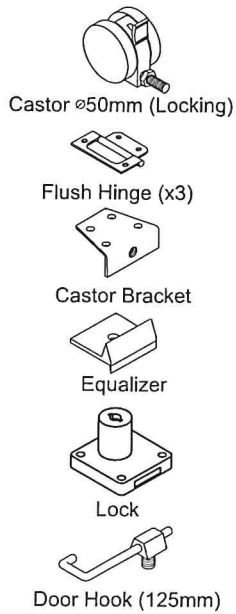
Assembly Steps

1. Screw on Panel Connectors use Screw J $\varnothing 3.5 \times 13 \text{mm}$
2. Screw on Flush Hinge using Screw A $\varnothing 3.4 \times 15 \text{mm}$ C/S
3. Screw on Castor Bracket using Screw A $\varnothing 3.4 \times 15 \text{mm}$ C/S
4. Screw on Castor (Locking)
5. Screw on Equalizer using Screw A $\varnothing 3.4 \times 15 \text{mm}$ C/S
6. Press fit Door Hook in place.
7. Screw on Door Plates using Screw A $\varnothing 3.4 \times 15 \text{mm}$ C/S



Sovereign MKIII Assembly Instructions

21. Large Door Pre-assembly



Screw A ø3.4x15mm (x11)

Screw D ø3 x 18mm (x4)

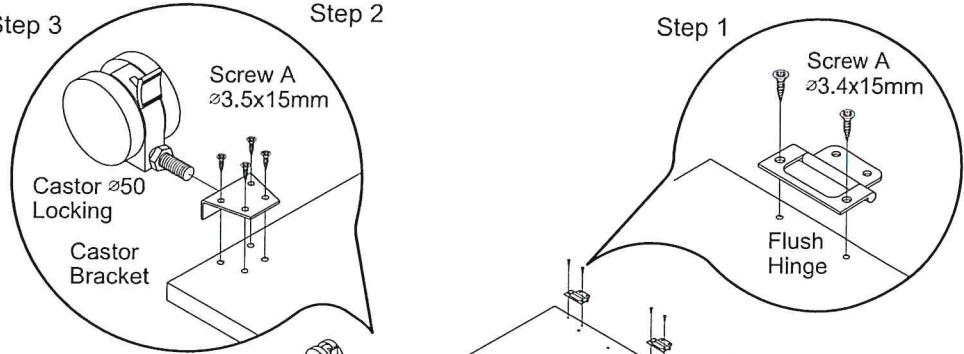
Assembly Steps

1. Screw on Flush Hinge using Screw A ø3.4x15mm C/S
2. Screw on Castor Bracket using Screw A ø3.4x15mm C/S
3. Screw on Castor ø50mm
4. Screw on Equalizer using Screw A ø3.4x15mm C/S
5. Screw on Lock using Screw D ø3.5x18mm C/S
6. Press fit Door Hook in place.

Step 3

Step 2

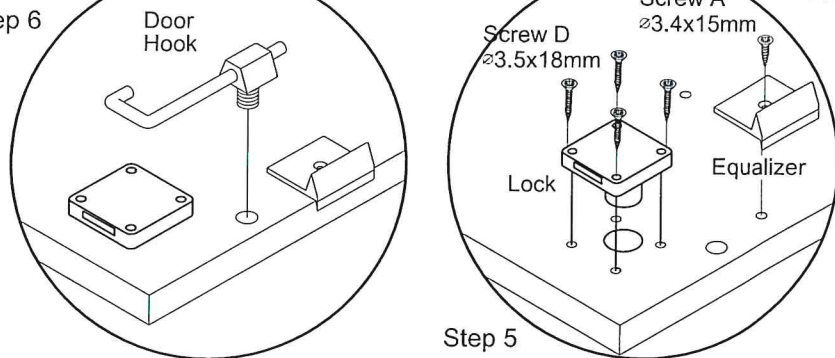
Step 1



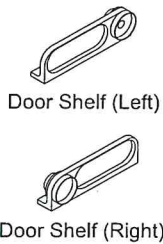
Note:
Tap Castor Bracket into the hole in the edge of the Door before inserting screws.

Step 6

Step 4



22. Large Door Shelf Assembly

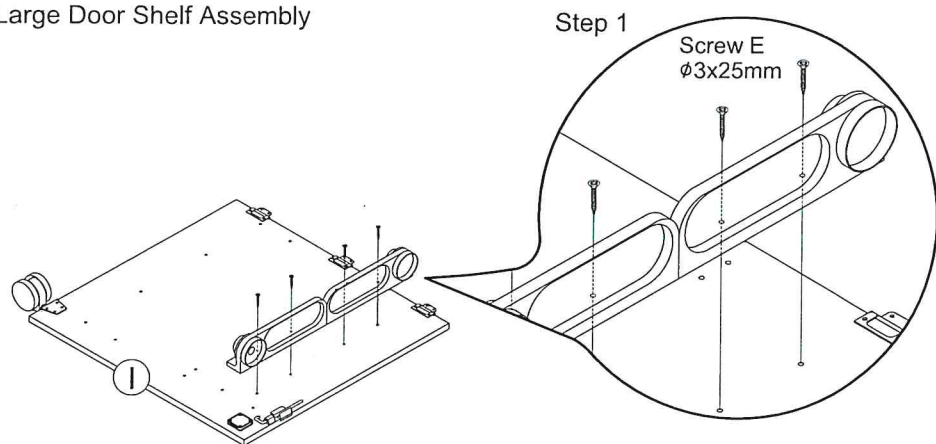


Screw E ø3.0 x 25mm (x4)

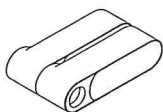
Assembly Steps

1. Screw on Left Hand and Right Hand Door Shelves using Screw E ø3.0 x 25mm.

Step 1

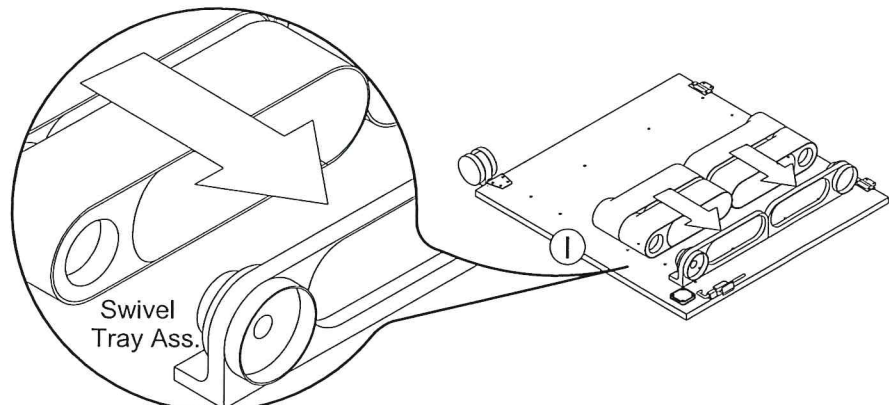


23. Swivel Tray Assembly



Assembly Steps

1. Insert Swivel Tray assembly into the Left Hand and Right Hand Door Shelves



24. Swivel Bracket Assembly



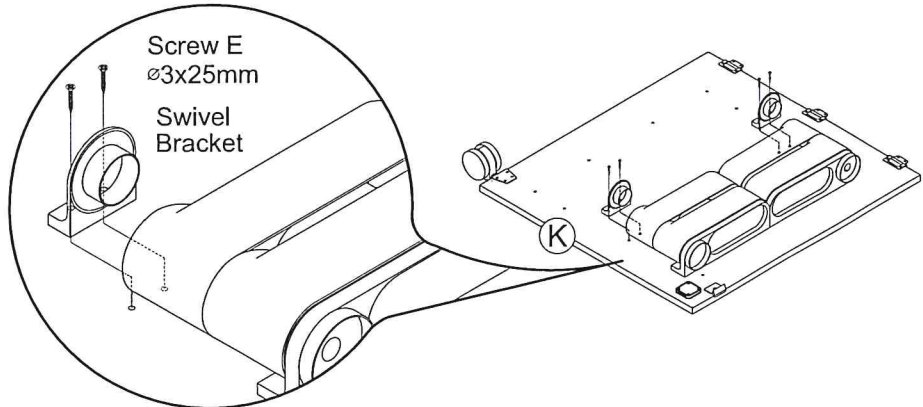
Swivel Bracket (x2)



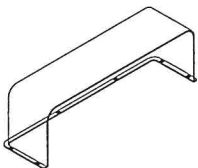
Screw E $\varnothing 3 \times 25 \text{mm}$ (x4)

Assembly Steps

1. Press fit the Swivel Bracket into the base of Swivel Tray assemblies and secure to the Door using Screw E $\varnothing 3.0 \times 25 \text{mm}$



25. Large Bucket Assembly



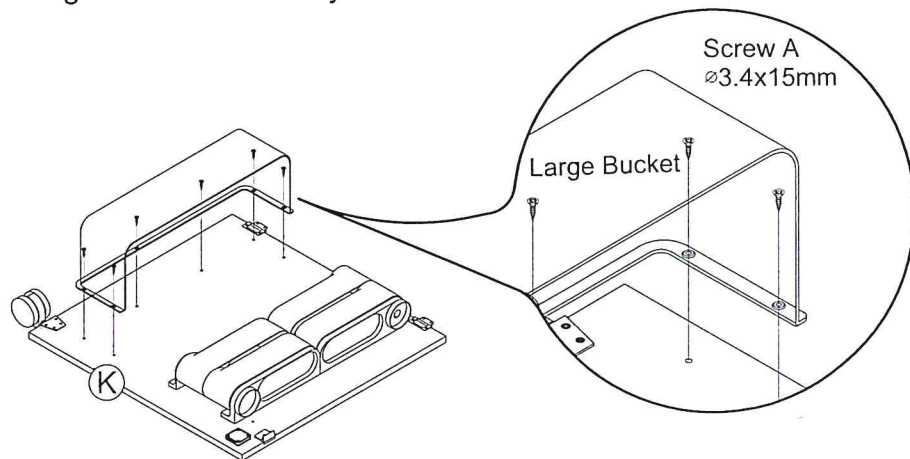
Large Bucket



Screw A $\varnothing 3.4 \times 15 \text{mm}$ (x6)

Assembly Steps

1. Position the Large Bucket and secure using Screw A $\varnothing 3.4 \times 15 \text{mm}$ C/S



26. Small & Large Door Assembly



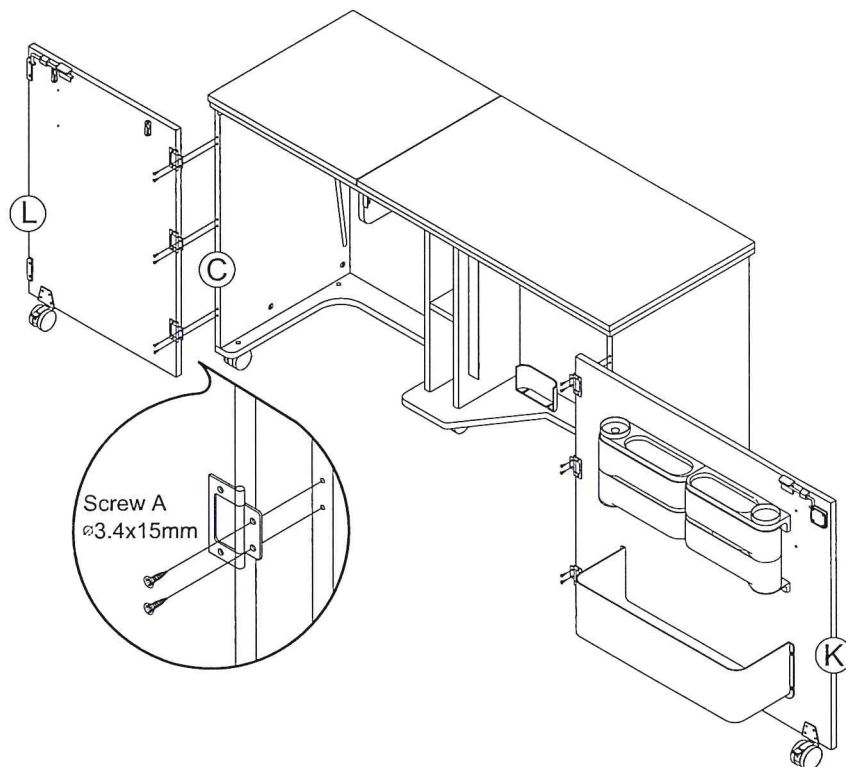
Screw A $\varnothing 3.4 \times 15 \text{mm}$ (x12)

Assembly Steps

1. Fit Small & Large Doors to Cabinet Ends using Screw A $\varnothing 3.4 \times 15 \text{mm}$

Note:

Fit Screws into pre-drilled holes and secure

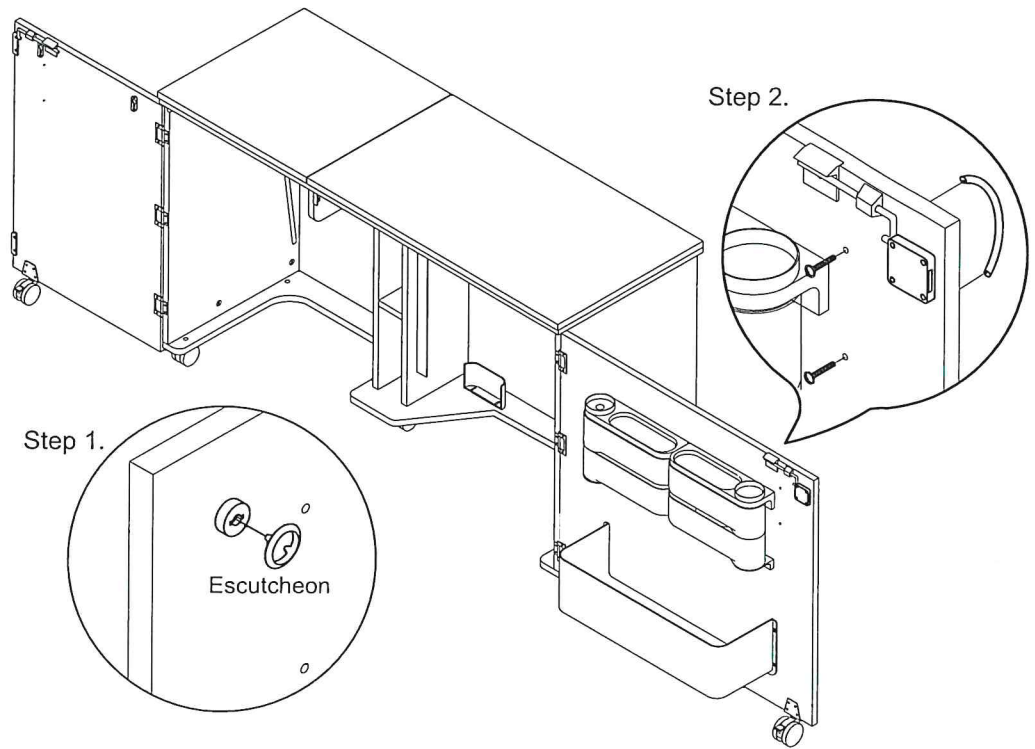


27. Fitting Door Handles



Assembly Steps

1. Press the Escutcheon into the Large Door.
2. Locate and secure Handles to the Large & Small Doors using the Handle Screws supplied.



28. Securing Flaps with Door Hooks

Assembly Steps

1. Open Doors and swing Flaps onto top of Doors.
2. Extend and insert the Door Hooks into the holes provided in each Flap. This will secure the Doors and Flaps.
3. Lock Castors

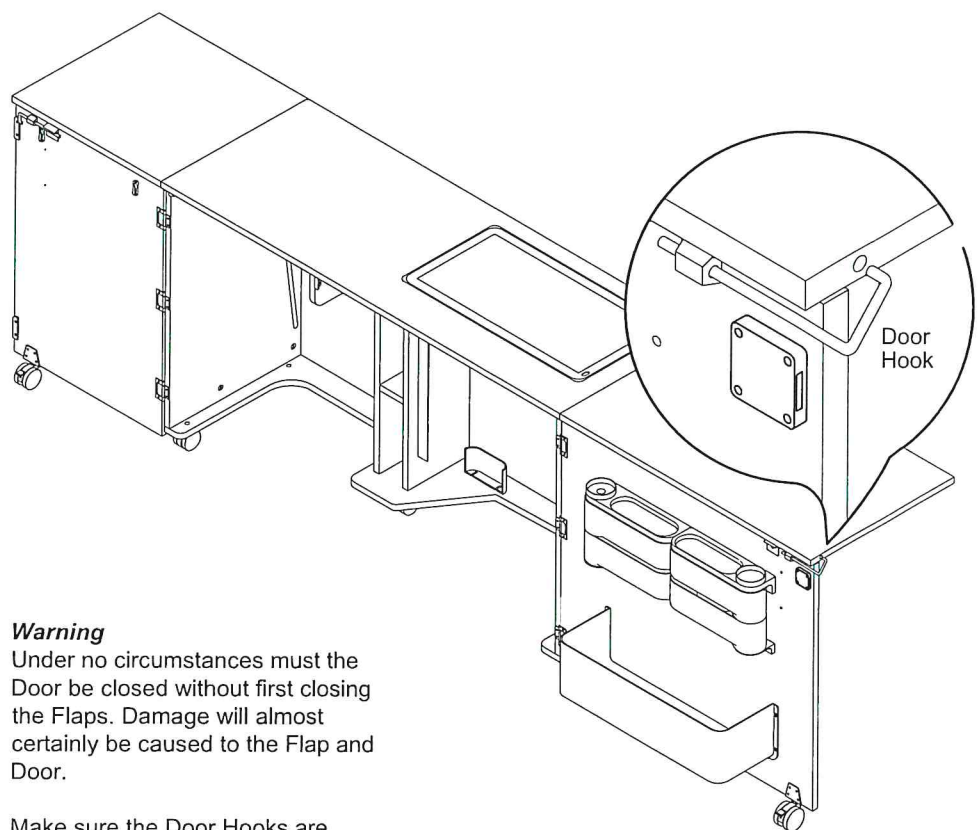
Note:

Doors must be open and in place before Flaps are opened and positioned on Doors

Warning

Under no circumstances must the Door be closed without first closing the Flaps. Damage will almost certainly be caused to the Flap and Door.

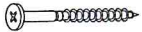
Make sure the Door Hooks are engaged into the Flaps when the cabinet is open.



29. Caddy Top & Flap Pre-Assembly



Cam Bolt 24mm (x2) Long



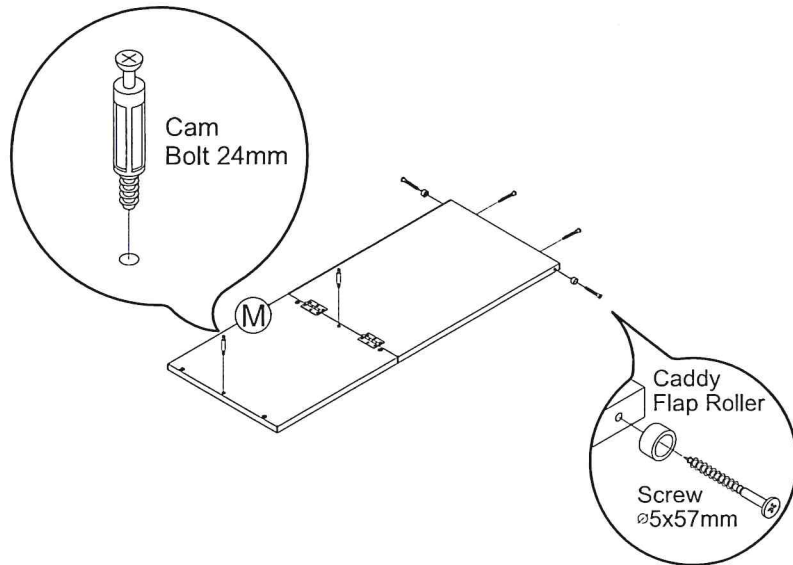
Screw ø5.0x57mm (x4)



Caddy Flap Roller (x2)

Assembly Steps

1. Screw the Cam Bolts into the smaller holes in the Top panel as shown.
2. Place the Caddy Flap Roller over the Screw ø5x57mm and screw in the Flap. Repeat on both sides. Undo a quarter turn to ensure roller runs free.
3. Place Screw ø5x57 into the end of the Flap leaving 4mm of screw exposed. This will engage in the Panel Connector in the Small Door. Some adjustment maybe required.



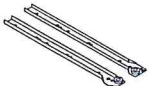
30. Caddy Ends Pre-Assembly



Cam ø15mm (x4)



Dowel ø8x30mm (x8)



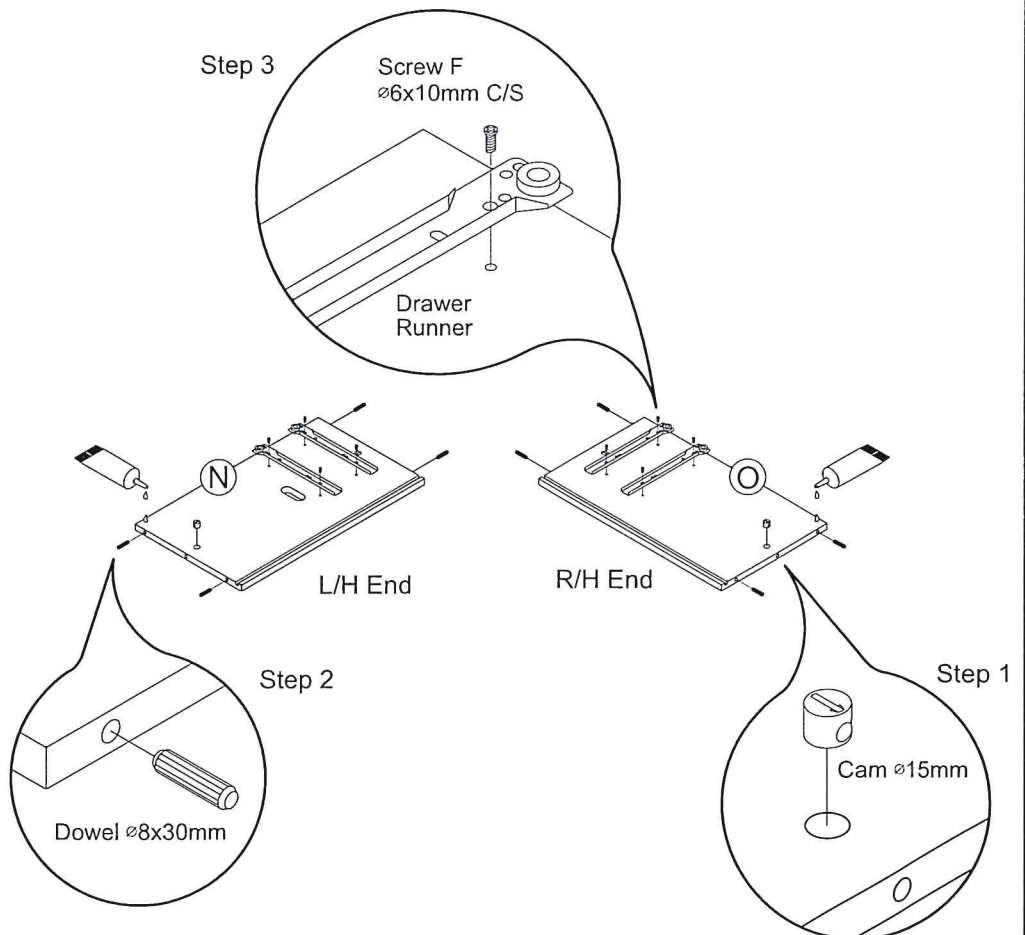
Drawer Runner 300mm (x2 Sets)



Screw F ø6x10mm (x8)

Assembly Steps

1. Press fit Cams into the R/H & L/H Ends. Ensure the arrow on the Cams points to the nearest edge.
2. Place 2 to 3 drops of Glue in the dowel holes and insert the Dowels.
3. Screw Drawer Runner onto L/H & R/H Caddy Ends using Screw F ø6x10mm C/S



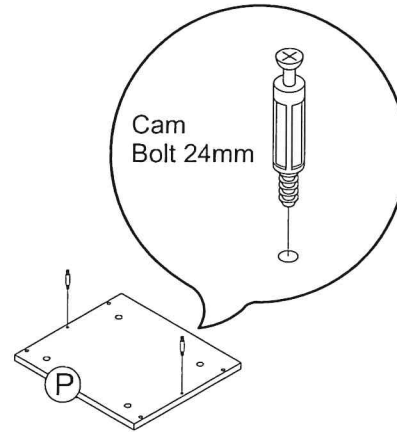


Cam Bolt 24mm (x2) Long

Assembly Steps

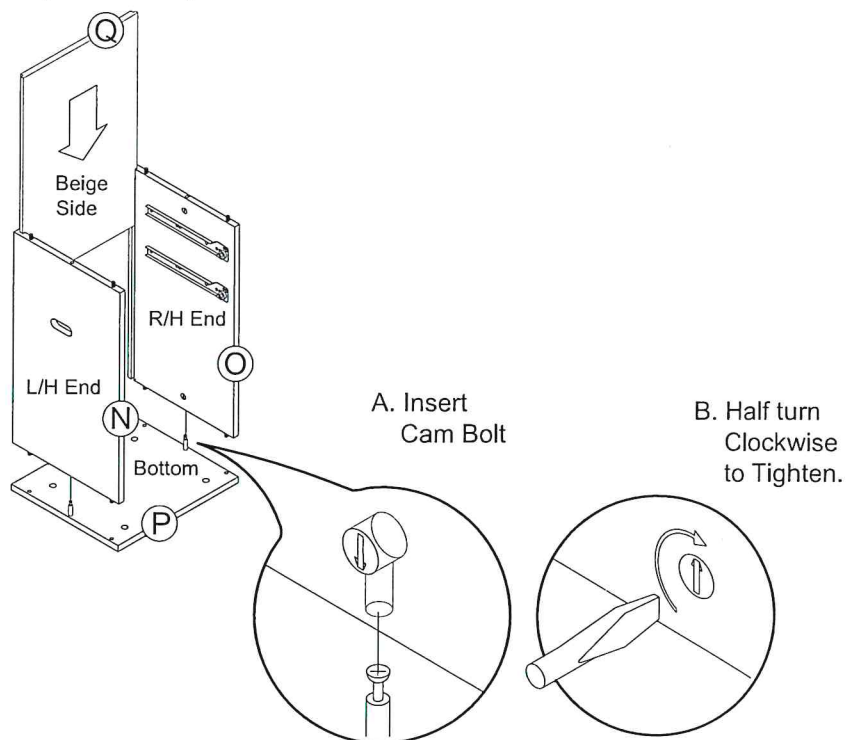
1. Screw Cam Bolts into the smaller holes in the Bottom panel as shown.

31. Caddy Bottom Pre-Assembly



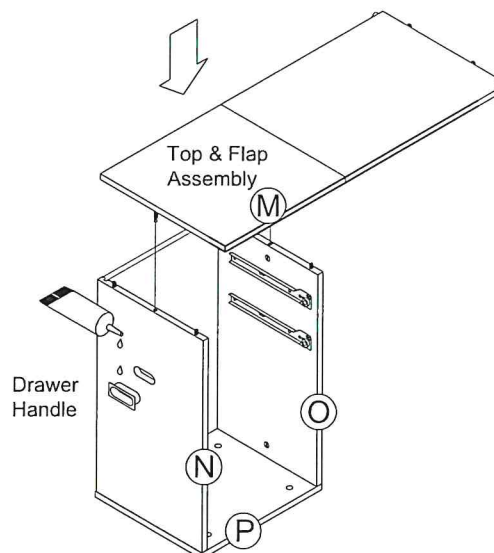
Drawer Handle

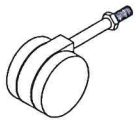
32. Caddy Assembly



Assembly Steps

1. Place 2 to 3 drops of Glue into the dowel holes in the Bottom.
2. Locate the Cam holes in the L/H & R/H Ends over the Cam Bolts in the Bottom and insert. Secure by turning the Cam a half turn clockwise.
3. Slide the Back into the groove located in the Ends making sure the Beige side is on the inside face.
4. Place 2 to 3 drops of Glue into the dowel holes in the Top.
5. Position the Top and Flap Assembly Cam Bolts over the the Cam holes in the Ends and insert. Secure by turning the Cam a half turn clockwise.
6. Place 4 to 5 drops of glue onto the Drawer Handle and press fit in the L/H Caddy End.





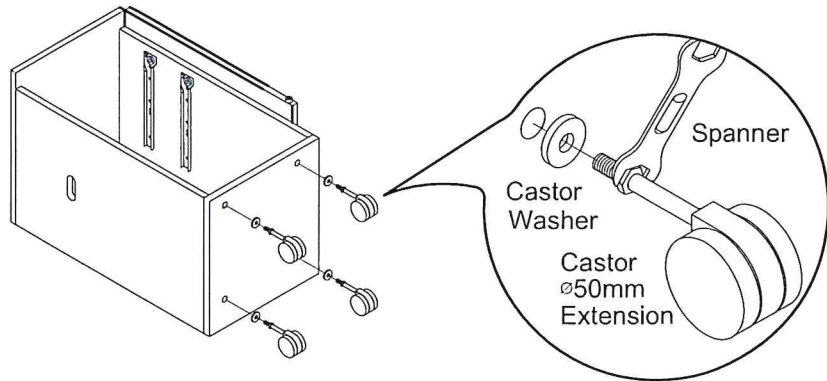
Castor $\varnothing 50$ Extension (x4)



Castor Washer (x4)

Assembly Steps

1. Rotate the Caddy onto its back. This may require 2 people to perform safely.
2. Place Castor Washer over the Castor thread and screw into Caddy Bottom. Secure using the Spanner.



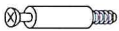
33. Caddy Castor Assembly



Cam $\varnothing 15 \times 10 \text{mm}$ (x4)



Dowel $\varnothing 8 \times 30 \text{mm}$ (x4)



Cam Bolt 24mm (x4)

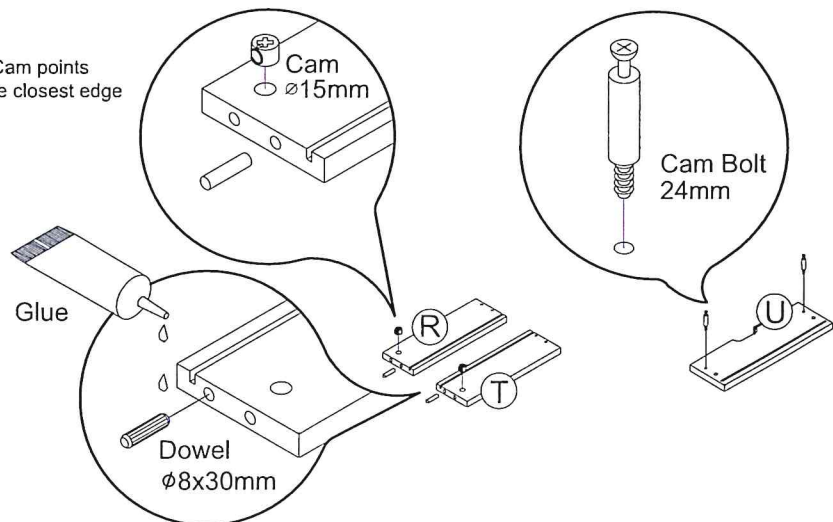
Assembly Steps

1. Place 2 to 3 drops of glue in each dowel hole in the Drawer Sides and insert Dowels.
2. Screw the Cam Bolts into the Drawer Front as shown.
3. Insert Cams into the Drawer Sides ensuring the arrow points to the front edge.

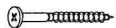
34. Caddy Drawer Pre-Assembly

Note:

Arrow on Cam points towards the closest edge



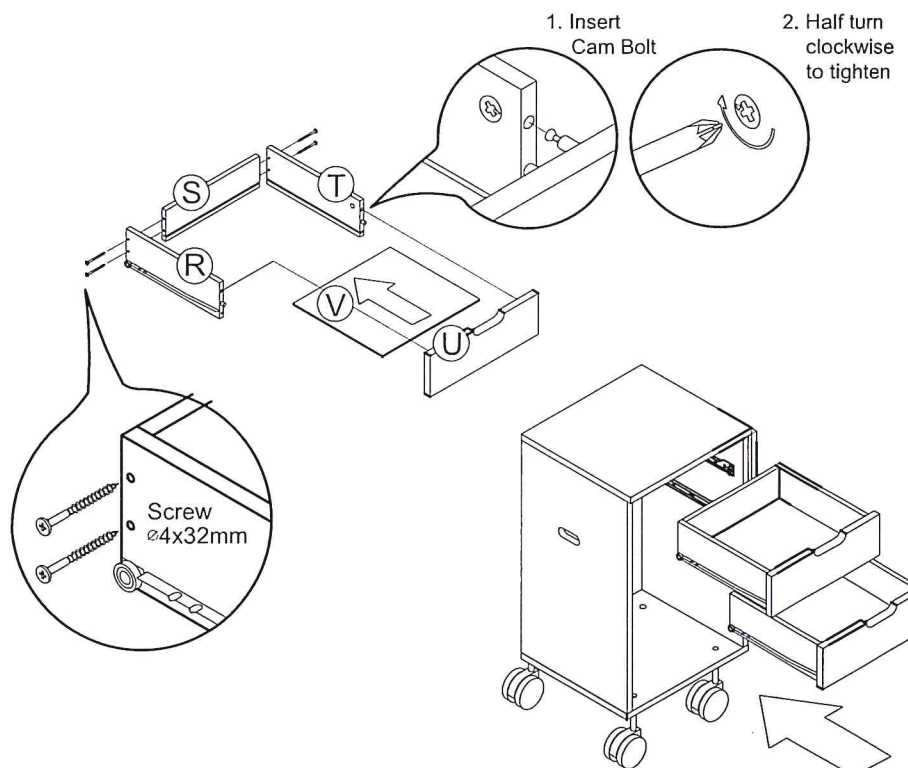
35. Caddy Drawer Assembly



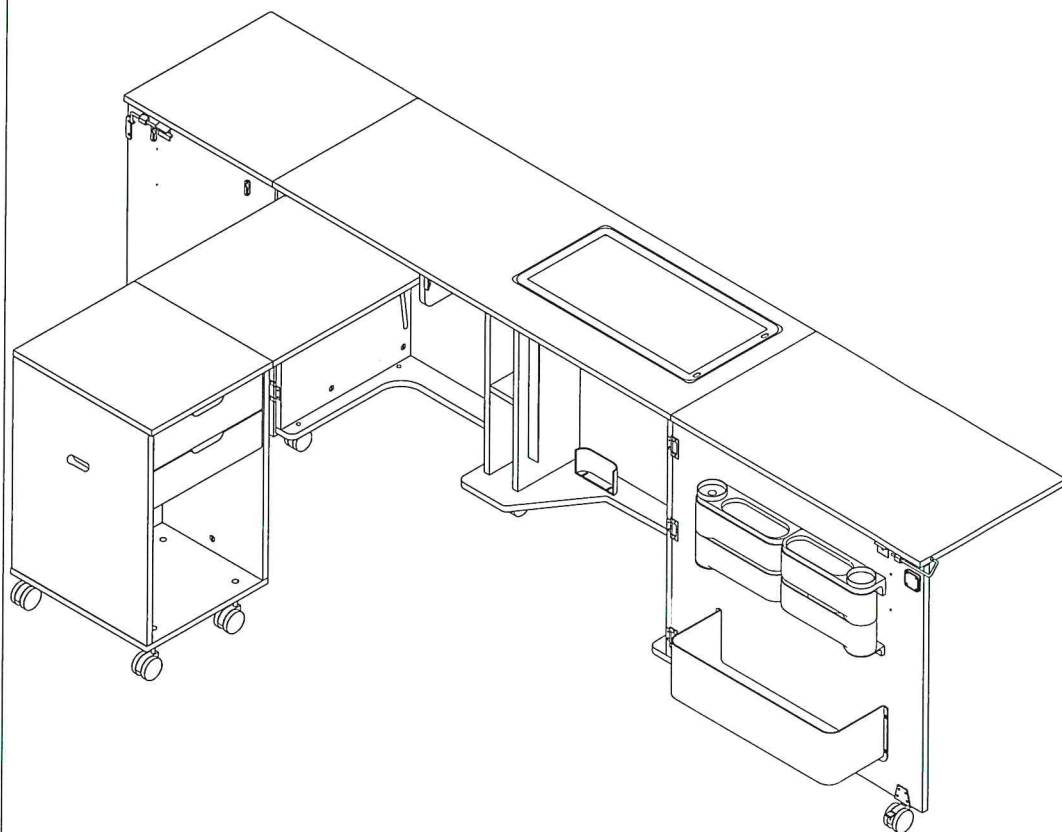
Screw $\varnothing 4 \times 32 \text{mm}$ (x8)

Assembly Steps

1. Secure the L/H & R/H Drawer Sides to the Drawer Back using Screw $\varnothing 4 \times 32 \text{mm}$
2. Slide the Drawer Bottom into the Drawer Side groove.
3. Locate the Drawer Front and secure by turning the Cam a half turn clockwise.
4. Locate the Drawers on the runners and slide into the Caddy.



36. Fitting the Caddy

**Assembly Steps**

1. Position the Caddy in front of the cabinet and carefully lift the Caddy Flap. Locate the Caddy Flap Rollers in the groove in the L/H End and Division and gently slide the Caddy into the cabinet.

37. Fitting the Caddy to Door

Assembly Steps

1. Ensure the door is open with the cabinet flap secured with the Door Hook and the Castor locked.
2. Position the Caddy in front of the Small Door and carefully lift the Caddy Flap. Locate the screws in the Caddy Flap End into the Panel Connector and gently press down to secure. Ensure both screws and panel connectors are engaged.

